

# INSTALLATION MANUAL FOR A-M CONVERTER

PAC-SF48MA-E

This manual is written only for the models  
 PU(H)-P1.6~3VGA, PU(H)-P1.6~6YGA,  
 PU(H)-P1~4VGAA, PU(H)-P1.6~6YGAA,  
 and PUH-P8,10YE,

MODELS
PU (H) -P1.6~3VGA, PU (H) -P1~4VGAA
PU (H) -P1.6~6YGA, PU (H) -P1.6~6YGAA
PUH-P8, 10YE

## SAFETY PRECAUTIONS

- Before starting installation, read the "Safety Precautions" described below.
- The following precautions must be observed as it describes the serious matters for safety.
- The safety precautions are described with the degree of danger.

<b>⚠ WARNING</b>	When you handle wrong, it can lead to death or serious injury.
<b>⚠ CAUTION</b>	When you handle wrong, it can lead to injury or damage to building and furniture.

- After installation, make test operation and confirm that it works properly, and explain the safety precautions, operation method, and maintenance to your customers.
- Tell your customers to keep this installation manual together with operation manual with them, and when they give or sell this machine to other person put this installation manual and operation manual with it.

### ⚠ WARNING

**The installation must be done by dealer or qualified person.**

- If the customers do the installation by themselves and it is not perfectly installed it can cause water leak, electric shock, or fire.

**The installation must be done in accordance with this manual.**

- If the installation is not perfectly done, it can cause water leak, electric shock, or fire.

**Never try any modification.**

- For repair, ask your dealer.
- If the machine is modified or repaired unperfectly, it can cause water leak, electric shock, or fire.

**Never move or reinstall the machine by the customers.**

- If the installation is not perfectly done, it can cause water leak, electric shock, or fire. Ask your dealer or qualified person.

**The wiring must be securely done by using proper cable. The wires should be connected to the terminals not to have external force of the cable.**

- Unperfect connections can cause heat or fire.

**The terminal cover (panel) of the unit must be installed securely.**

- Unperfect installation can cause fire or electric shock by dust or water.

**The electric installation must be done by qualified person in accordance with this installation manual. Use the separate circuit only for this machine and use rated voltage and circuit breaker.**

- If the electric circuit power is not sufficient or the wiring is not properly done, it can cause electric shock or fire.

### Before electric wiring

#### ⚠ CAUTION

**Install a circuit breaker depending upon the location.**

- Without a circuit breaker, it can cause electric shock.

**Use standard wires which meet current capacity.**

- Otherwise, it can cause short-circuit, heat, or fire.

**Wires must not have tension.**

- It can cause snipping, heat, or fire.

**Put ground wire.**

- Never ground to gas pipe, water pipe, lightning conductor, or telephone ground wire.
- Unperfect ground can cause short-circuit.

**Use proper fuses**

- If you use larger size fuses or needle wire, it can cause failure or fire.

### Before test operatoin

#### ⚠ CAUTION

**Turn the power on 12 hours or more before operation.**

- If you start operation as soon as the power on, it can cause failure.
- Never turn the power off during season.

**Never operate the machine without panel or guard off.**

- It can cause serious injury being caught by rotating part or burn or electric shock by high voltage part.

**Never operate the machine without air filter off.**

- It can cause failure by dust.

**Never operate the switches with your hand wet.**

- It can cause electric shock.

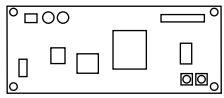
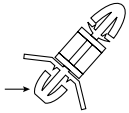
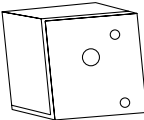

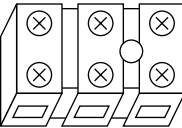

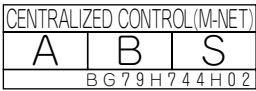
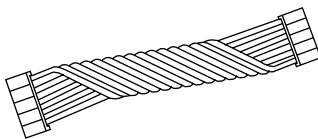
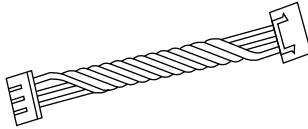
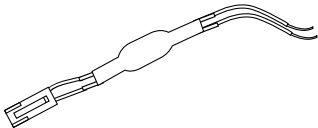
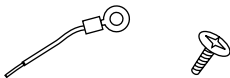
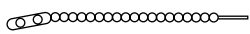
**Never touch refrigerant pipes while the machine running.**

- The refrigerant pipes becomes high and low temperature while the machine running. If you touch the pipes by hand, it can cause chilblain or burn.

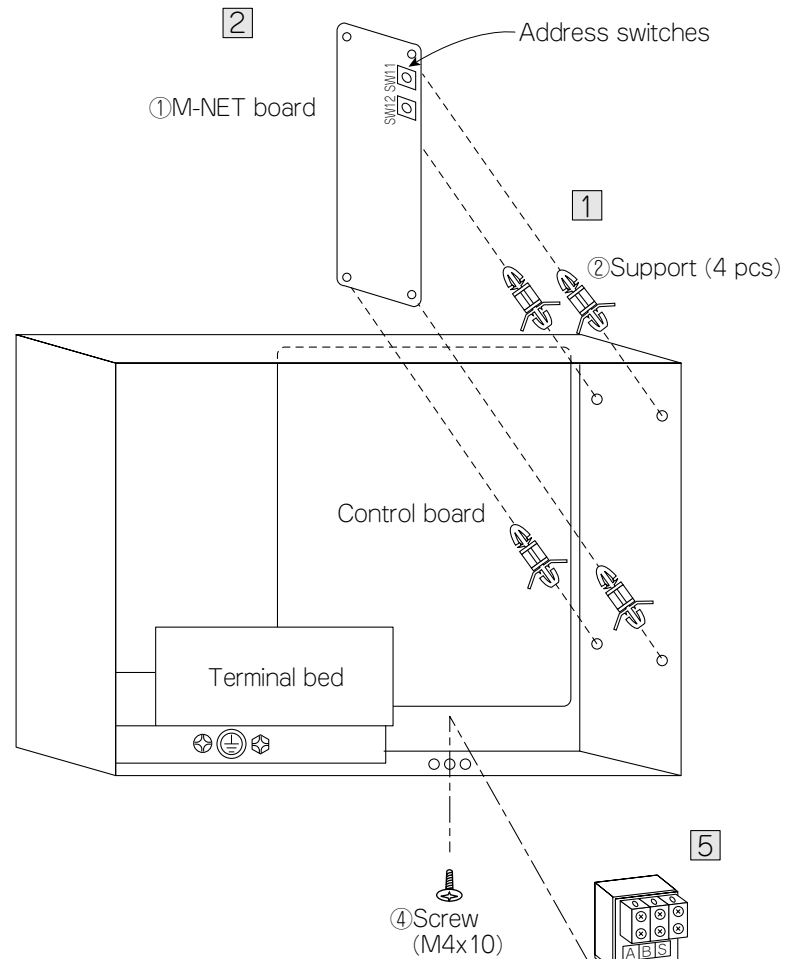
**Never turn the power off as soon as the machine stops.**

- Wait for 5 minutes or more. It can cause water leak or failure.

## 1. Parts List

No	Description	Figure	Qty	Note
①	M-NET board		1	Take measures forstatic when handling the board. Otherwise,the part can be broken.
②	Support		4	Insert it to electric box from arrow side.
③	Terminal base		1	
④	Screw (M4×10)		1	
⑤	Terminal bed (M-NET)		1	
⑥	Terminal screw (M3x20)		1	
⑦	Label		1	
⑧	Lead wire (5 wires)		1	
⑨	Lead wire (3 wires)		1	
⑩	Lead wire (2 wires)		1	
⑪	Ground wire and screw (M4x10)		1 each	
⑫	Pull tight		1	

## 2. Installation procedure (PU(H)-P1~4VGA, PU(H)-P1.6~6YGA)



① Put the Support ② to the (4) holes on the right side of the electric box.

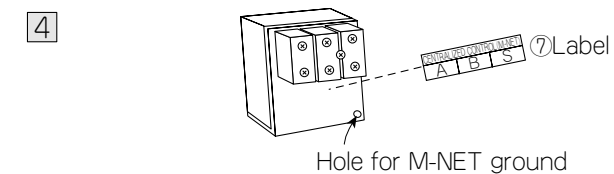
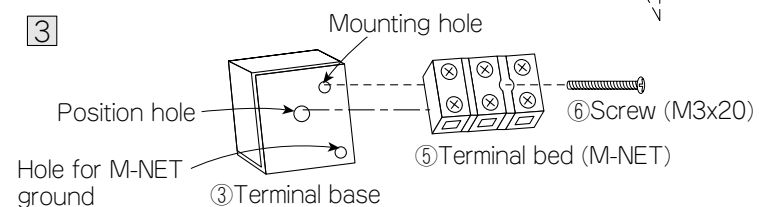


② Install the M-NET board ① so that the (SW11, SW12) come front.  
※Put it securely until it sounds click.

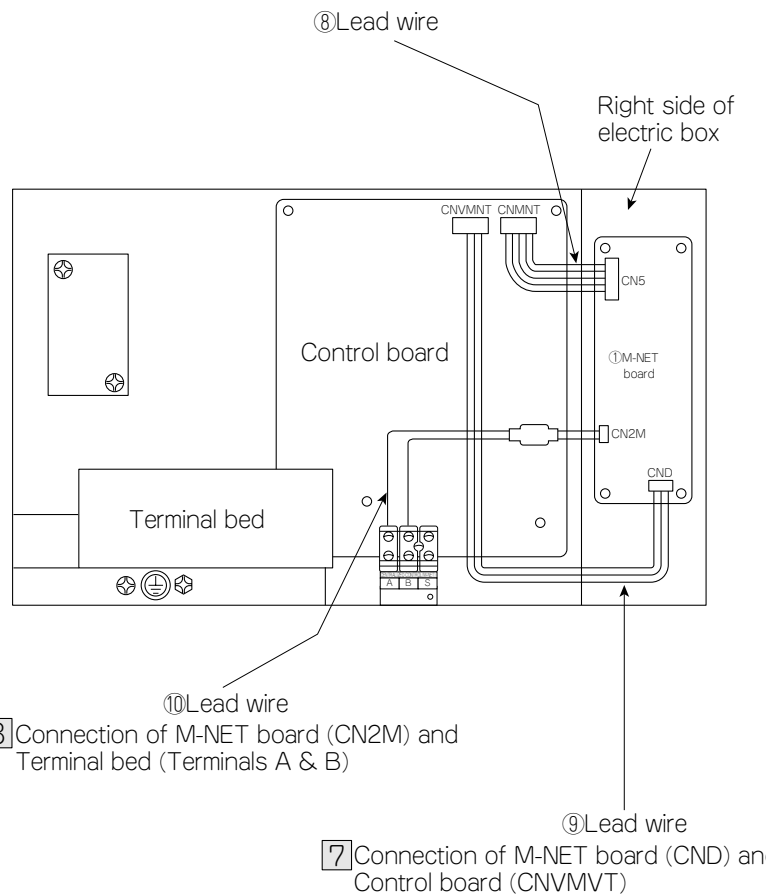
③ Install the Terminal bed (M-NET) ⑤ on the Terminal base ③.  
※The Terminal base ③ has round boss for positioning.  
Match the round boss to the holes of the Terminal base ③.

④ Put the Label ⑦ on the Terminal base ③.  
※Not to close the Hole for M-NET ground.

⑤ Install the Terminal base ③ on the bottom inside of the electric box.



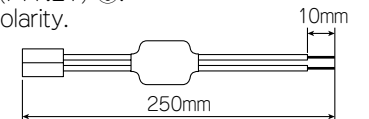
⑥ Connection of M-NET board (CN5) and Control board (CNMNT)



⑥ Connect the lead wire ⑧ to both the connector CN5 on the M-NET board ① and the connector CNMNT on the control board.

⑦ Connect the lead wire ⑨ to both the connector CND on the M-NET board ① and the connector CNMNT on the control board.

⑧ Cut the lead wire ⑩ to suitable length (about 25cm). And then process the tips, as shown in the following figure.  
Connect the lead wire ⑩ to both the connector CN2M on the M-NET board ① and the terminals A & B on the terminal bed (M-NET) ⑤.  
No polarity.



⑨ The lead wires should be tied together with the pull tight ⑫ not to loose.

⑩ <Setting example>

M-NET address No.	1	2	50
SW11 (1st digit)			
SW12 (2nd digit)			

⑩ Make M-NET address setting with the rotary switches SW11 (1st digit) and SW12 (2nd digit) on the M-NET board 1.  
M-NET address should be set between 1 to 50.  
(The factory setting is all zero.)

※ Refer to attached sheet for setting method.

The DIP switch (SW1) on the board are used to check the status of communication. Operate the switch when necessary.

	SW1 settings	LED3,4 display contents
M-NET communication	 SW1-1 OFF	The lamp flashes approximately once a minute in accordance with the status of communication.
Inter-board communication	 SW1-1 ON	Blinks every 1.5 second

## 2. Installation procedure (PUH-P8, 10YE)

**1** Put the Support **2** to the (4) holes on the base of the electric box.

**2** Install the M-NET board **1** so that the (SW11, SW12) come front.  
 ※Put it securely until it sounds click.

**3** Install the Terminal bed (M-NET) **5** on the base of the electric box.

**4** Put the Label **7** on the base of the electric box.

① M-NET board  
 ② Support (4 pcs)  
 SW12 SW11  
 Address switches  
 Control board  
 Mounting hole **3**  
 ⑥ Screw (M3×20)  
 Position hole  
 Terminal bed  
 Terminal bed  
 ⑤ Terminal bed (M-NET)  
 Hole for M-NET ground  
 A B S ⑦ Label **4**

**5** Connect the lead wire **8** to both the connector CN5 on the M-NET board **1** and the connector CNMNT on the control board.

**6** Connect the lead wire **9** to both the connector CND on the M-NET board **1** and the connector CNVMNT on the control board.

**7** Connect the lead wire **10** to both the connector CN2M on the M-NET board **1** and the terminals A & B on the terminal bed **5**.  
 No polarity.

**8** The lead wires should be tied together with the other lead wires with the pull tight **12** not to loose.

**9** Make M-NET address setting with the rotary switches.  
 SW11 (1st digit) and SW12 (2nd digit) on the M-NET board 1.  
 M-NET address should be set between 1 to 50.  
 (The factory setting is all zero.)  
 ※ Refer to attached sheet for setting method.

① M-NET board  
 ⑩ Lead wire  
 ⑦ Connection of M-NET board (CN2M) and Terminal bed (Terminals A & B)  
 ⑧ Lead wire  
 ⑤ Connection of M-NET board (CN5) and Control board (CNMNT)  
 ⑨ Lead wire  
 ⑥ Connection of M-NET board (CND) and Control board (CNVMNT)  
 Control board  
 Terminal bed  
 Terminal bed  
 A B S

**9** <Setting example>

M-NET address No.	1	2	50
Switch set	SW11 (1st digit)	SW12 (2nd digit)	

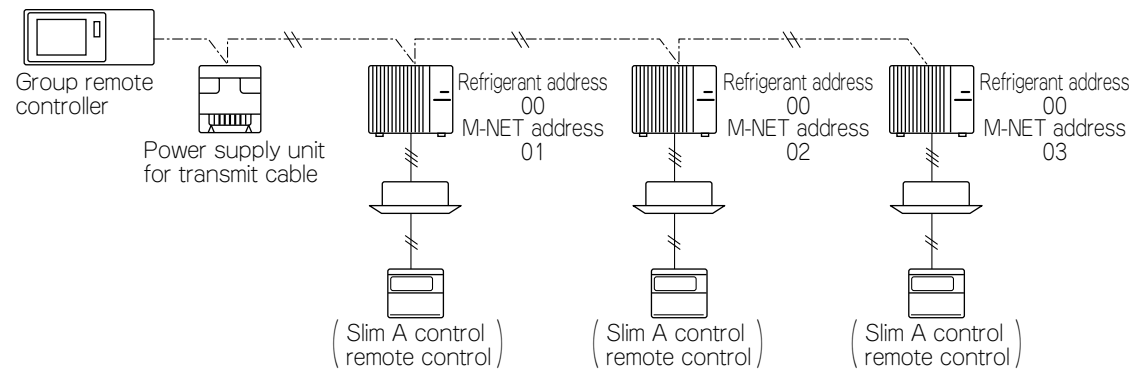
The DIP switch (SW1) on the board are used to check the status of communication. Operate the switch when necessary.

	SW1 settings	LED3,4 display contents
M-NET communication	 SW1-1 OFF	The lamp flashes approximately once a minute in accordance with the status of communication.
Inter-board communication	 SW1-1 ON	Blinks every 1.5 second

■ Wiring method for M-NET

(1) Attention

- ① Outside of the unit, the wires for transmission (called for transmit wires later) should keep away (5 cm or more) from power cable not to receive electric noise. (Never put the transmit wires and power cable in the same cable pipe.)
- ② Never supply voltage 220V-240V to the terminals (TB7) for transmission. If the voltage is supplied, it can break the electronic parts on the A-M CONVERTER board.
- ③ Use the shielded cable (CVVS, CPEVS) of 1.25mm square thickness with 2 wires for the transmission cable. Never use transmit wires of different system with a cable which contains multi wires. The communication of transmit signals will not work properly and it can cause wrong operation.



Between the outdoor units, it is OK that only M-NET wiring (2 wires, no polarity) is done.

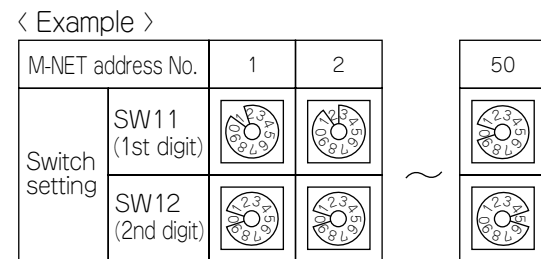
(2) M-NET address setting

Make M-NET setting and refrigerant address setting on only outdoor unit. There is no address settings for outdoor unit and remote controller like free plan system.

The M-NET address setting for taking into centralized control system should be done only to the outdoor unit. The address set number should be 1-50 same as for free plan indoor unit and make set in order of number for the same group.

	A control slim	Free plan (M-NET)
Indoor unit	————	1~50
Outdoor unit	1~50	51~100
Remote controller	————	101~150
System controller	201~250	
Group remote controller	201~250	

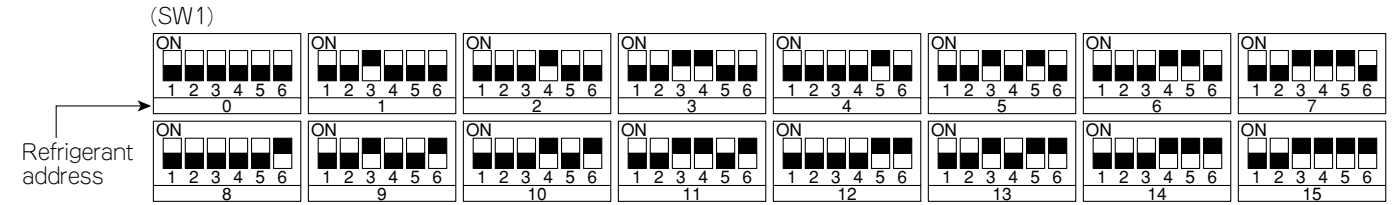
The setting should be done by rotary switches SW11 for one figure and SW12 for double figures on A-M CONVERTER of the outdoor unit. (Factory settings are all zero.)



(3) Refrigerant address setting

In case that the A control Slim is set for group between different refrigerant (when multiple refrigerant system is set in one group), it is necessary to make refrigerant address setting besides the wiring for remote controller (TB5) between the indoor units.

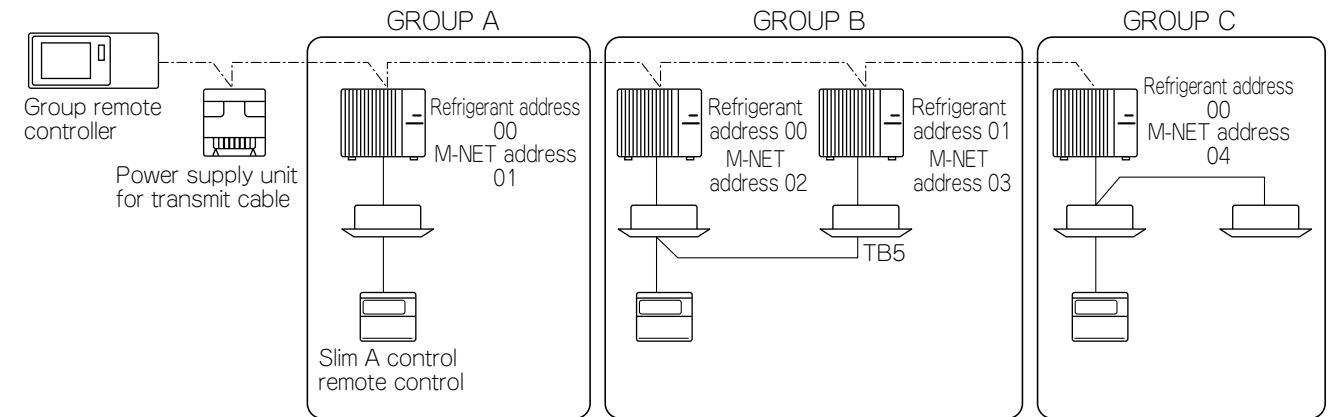
In case that the group setting is not done, be sure to leave the refrigerant address set for 00. The refrigerant address is set by dip switch SW1 (3-6) on the outdoor controller of the outdoor unit. (Factory settings are all OFF ...Refrigerant address 00).



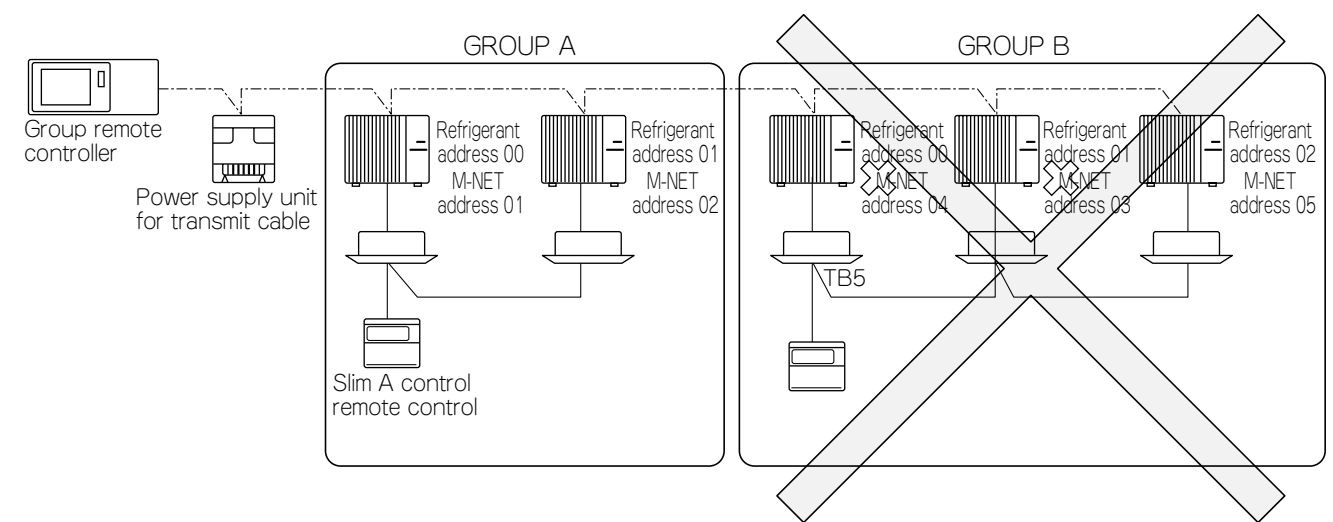
(4) Limitation for address settings

In case of group operation, the M-NET address settings and the refrigerant address settings should be done with the procedure above.

However, make the minimum M-NET address settings in the group for the outdoor unit which has the refrigerant address 00.



※It does not matter if the refrigerant address settings are same with the different group.



※It is not good with the above setting in the group B because the outdoor unit which has the refrigerant address 00 does not have the minimum M-NET address 3 in the group. Make the outdoor unit of the refrigerant address set with the minimum address in the group like the group A.

## Attention for A control Slim M-NET connection

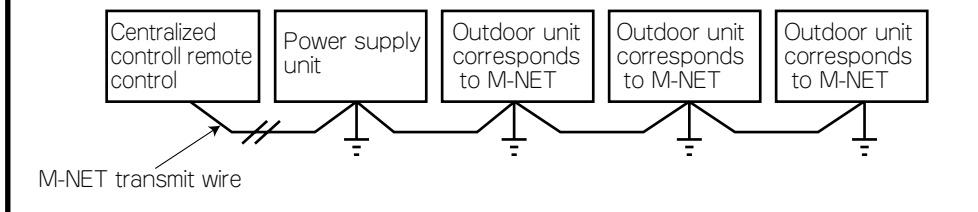
Pay attention to the next points for wiring of shielded wires.

### ⚠ CAUTION

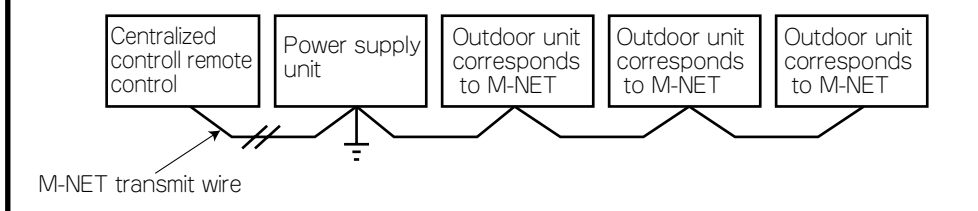
The shielded wires of M-NET transmission should be connected with the ground wire at any only one place of the unit to be connected.

- It can cause the transmission error due to noise.  
Outdoor unit digital LED display reads "Ed" error.  
Centralized control remote controller reads "0403" error.

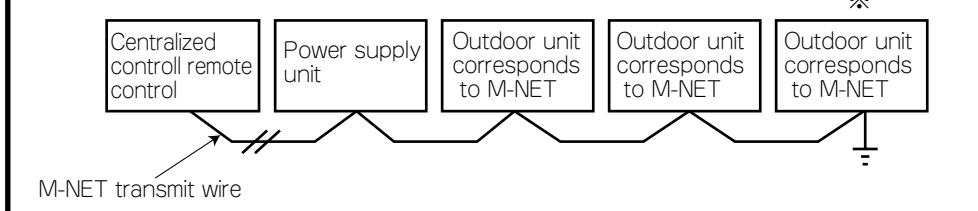
#### ✗Bad example (Multiple ground of shielded wire)



#### ○Good example (One spot ground of shielded wire)



#### ○Good example (One spot ground of shielded wire) ※



※In case that the outdoor unit is grounded, connect the ground wire supplied as accessory to the S terminal (secondary) of M-NET terminal bed and M-NET Ground terminal inside of electric box with using screws supplied.

