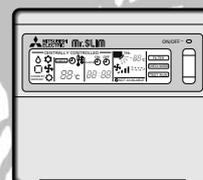
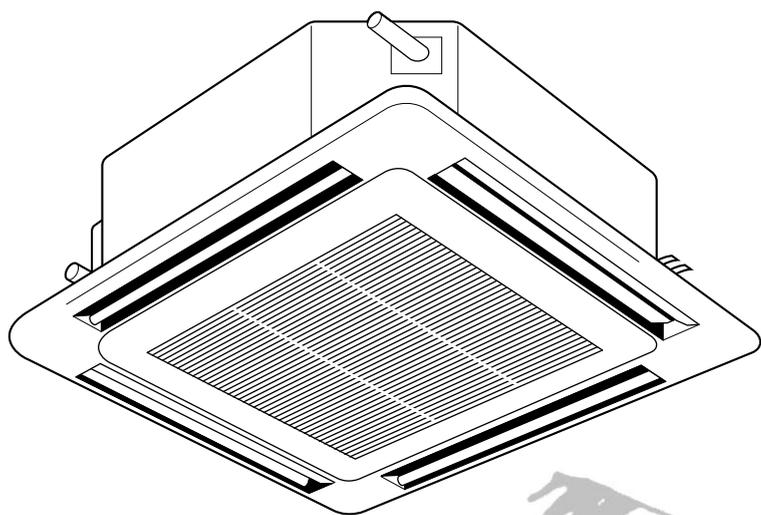


MITSUBISHI ELECTRIC

Mr. SLIM

Air-Conditioners PLH-2, 2.5KKC

FOR INSTALLER



E

INSTALLATION MANUAL

For safe and correct use, please read this installation manual thoroughly before installing the air-conditioner unit.

 MITSUBISHI
ELECTRIC

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1.1. Before installation and electric work

- ▶ Since this unit contains rotating parts and parts which could cause an electric shock, be sure to read all of the “Safety Precautions” before operating the unit.
- ▶ The “Safety Precautions” provide very important points regarding safety. Make sure you follow them.
- ▶ Please report to or take consent by the supply authority before connection to the system.

Symbols used in the text

⚠ Warning:

Describes precautions that should be observed to prevent danger of injury or death to the user.

⚠ Caution:

Describes precautions that should be observed to prevent damage to the unit.

Symbols used in the illustrations

 : Indicates an action that must be avoided.

 : Indicates that important instructions must be followed.

 : Indicates a part which must be grounded.

 : Indicates that caution should be taken with rotating parts. (This symbol is displayed on the main unit label.) <Color: Yellow>

 : Indicates the main switch. (This symbol is displayed on the main unit label.) <Color: Blue>

⚠ Warning:

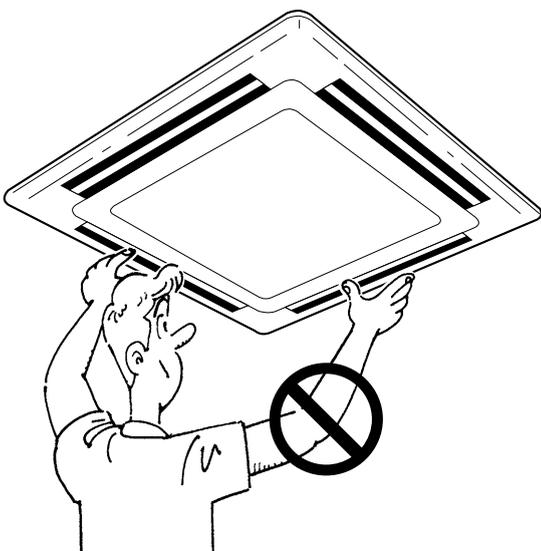
Carefully read the labels affixed to the main unit.

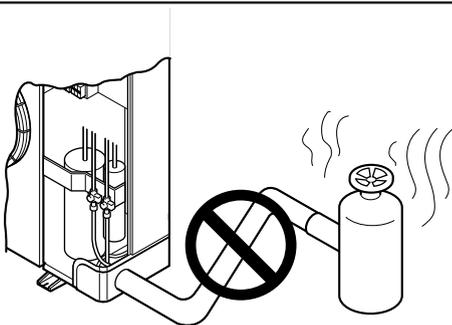
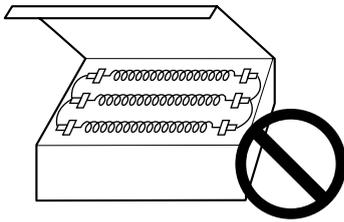
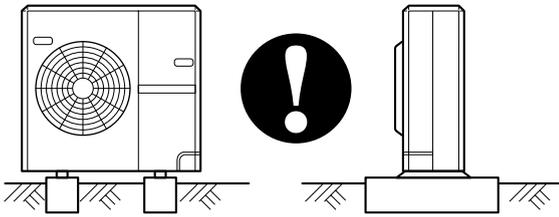
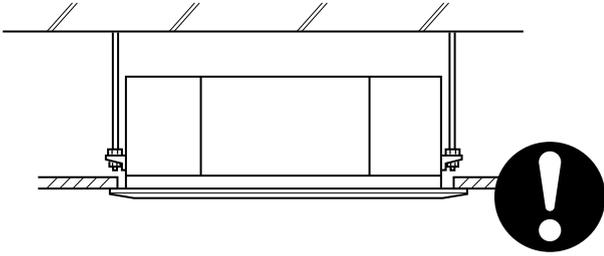
1.1. Before installation and electric work

This Installation Manual and the Operation Manual should be given to the user of the air conditioner. The user should keep both manuals in a place where they are accessible at any time. If the air conditioner must be moved or repaired, these manuals should be made available to the service personnel. These manuals should be kept with the air conditioner at all times and passed on to subsequent users.

⚠ Warning:

- The unit should not be installed by the user. Ask the dealer or an authorized technician to install the unit. If the unit is installed improperly, water leakage, electric shock or fire may result.
- Use only accessories authorized by Mitsubishi Electric and ask the dealer or an authorized technician to install them. If accessories are installed improperly, water leakage, electric shock or fire may result.
- The Installation Manual details the suggested installation method. Any structural alteration necessary for installation must comply with local building code requirements.
- The user should never attempt to repair the unit or transfer it to another site. If the unit is repaired improperly, water leakage, electric shock or fire may result. If the air conditioner must be repaired or moved, consult the dealer.





1.1. Before installation and electric work

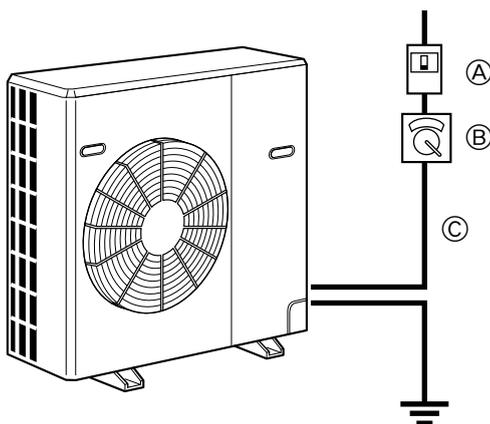
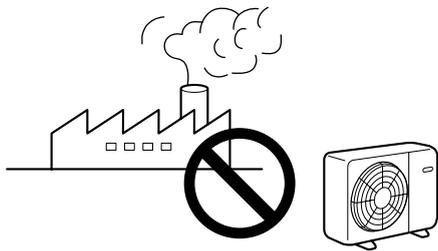
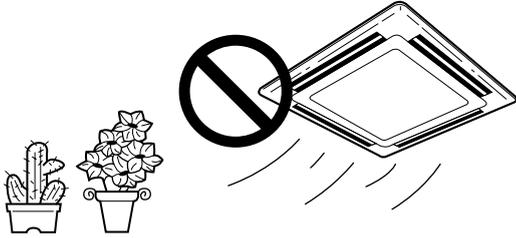
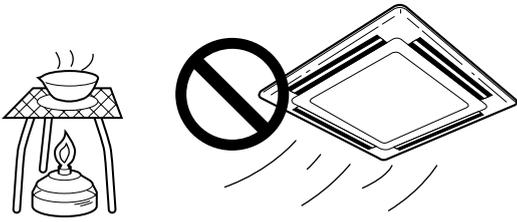
⚠ Warning:

- The unit must be securely installed on a structure that can sustain its weight. If the unit is mounted on an unstable structure, it may fall down causing injuries.
- Use only specified cables for wiring. The connections must be made securely without pulling on the terminals. Improper connections or installation may generate heat or cause a fire.
- The unit should be installed according to the instructions in order to minimize the risk of damage from earthquakes, typhoons or strong winds. An improperly installed unit may fall down and cause damage or injuries.
- When installing an optional air cleaner or humidifier, be sure to use only products specified by Mitsubishi.
All accessories must be installed by an authorized technician. The user must not try to install accessories. Improperly installed accessories can cause water leakage, electric shock or fire.
- Do not turn on the power until installation has been completed. Failure to do so may cause an electric shock or fire.

1.1. Before installation and electric work

⚠ Warning:

- All electric work must be performed by a licensed technician, according to local regulations and the instructions given in this manual.
The units should be powered by dedicated power lines. Power lines with insufficient capacity or improper electrical work may result in electric shock or fire.
- The terminal block cover of the outdoor unit must be firmly attached to prevent entry of dust and moisture. Improper mounting of the cover can cause electric shock or fire.
- Use only the specified refrigerant (R-22) to charge the refrigerant circuit. Do not mix it with any other refrigerant and do not allow air to remain in the circuit. Air enclosed in the circuit can cause pressure peaks resulting in a rupture and other hazards.
- If the air conditioner is installed in a small room, measures must be taken to prevent the refrigerant concentration in the room from exceeding the safety limit in the event of refrigerant leakage.
Consult the dealer regarding the appropriate measures to prevent the allowable concentration from being exceeded. Should the refrigerant leak and cause the concentration limit to be exceeded, hazards due to lack of oxygen in the room could result.
- Ventilate the room if refrigerant leaks during operation.
If the refrigerant comes in contact with a flame, poisonous gases will be released.



1.1. Before installation and electric work

⚠ Caution:

- Do not install the equipment where combustible gas may leak and accumulate resulting in fire.
- Do not keep food, plants, caged pets, artwork or precision instruments in the indoor unit's direct airflow or too close to the unit, as these items can be damaged by temperature changes or dripping water.
- When the room humidity exceeds 80% or when the drain pipe is clogged, water may drip from the indoor unit. Do not install the indoor unit where such dripping could cause damage. The outdoor unit produces condensation during the heating operation. Make sure to provide drainage around the outdoor unit if such condensation is likely to cause damage.
- This air conditioner should not be installed in areas exposed to thick steam, volatile oil (including machine oil) or sulphuric smoke, as this could significantly reduce its performance and damage the internal parts.

1.1. Before installation and electric work

Fuse or breaker

- Ⓐ Fuse or breaker
- Ⓑ Main power switch
- Ⓒ Power supply wiring

Disconnection must be incorporated in the fixed wiring.

⚠ Caution:

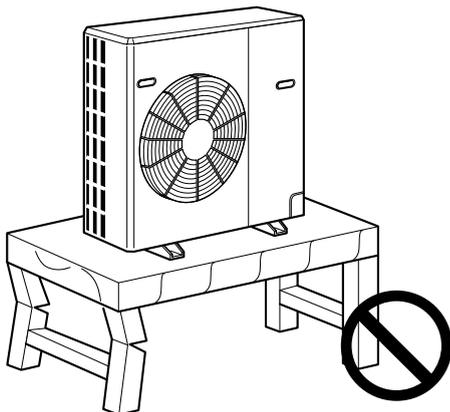
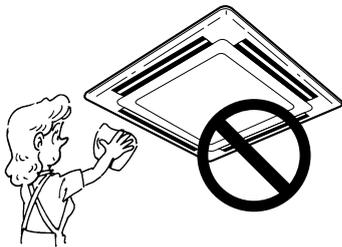
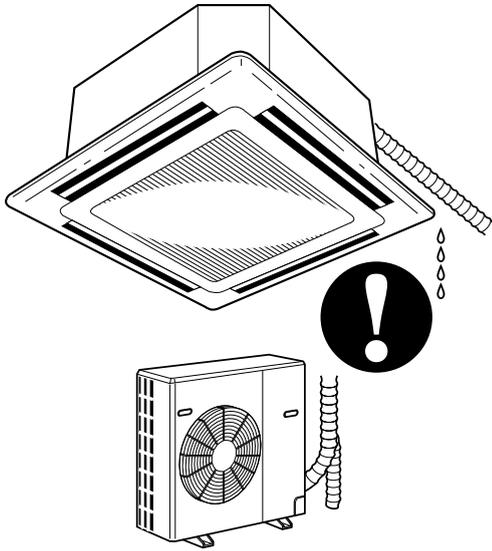
- When installing the power lines, do not apply tension to the cables, as this could loosen the connections, generate heat and cause a fire.
- Use only a fuse of specified capacity. A fuse of larger capacity or a steel or copper wire could cause a general unit failure or fire.
- Make sure to install an earth leakage breaker as this device helps reduce the risk of electric shocks. Installation of an earth leakage breaker is mandatory in some areas.
- For the power lines, use standard cables of sufficient current capacity. Otherwise, current leakage, overheating or fire may occur.

Earth connection

⚠ Caution:

Make sure to install a grounding line. Do not connect the grounding line to gas or water pipes, lightning conductors or telephone grounding lines. Improper grounding may cause an electric shock.

"WARNING-THIS APPLIANCE MUST BE EARTHED"



1.1. Before installation and electric work

Drain piping

⚠ Caution:

- Install drain piping according to this Installation Manual to ensure proper drainage. Place thermal insulation on the pipes to prevent condensation. Improper drain piping may cause water leakage and damage to furniture or other possessions.
- Thermal insulation of the drain pipes is necessary to prevent dew condensation. If the drain pipes are not properly insulated, condensation will result and drip on the ceiling, floor or other possessions.

Miscellaneous

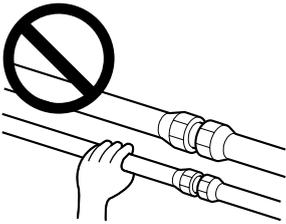
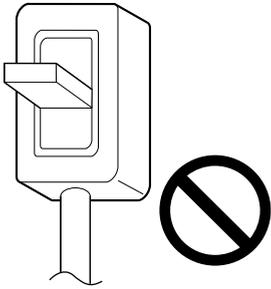
⚠ Caution:

Do not wash the air conditioner units. Washing them may cause an electric shock.

1.1. Before installation and electric work

⚠ Caution:

- Be extremely careful when transporting the units. Two or more persons are needed to handle the unit, as it weighs 20 kg or more. Do not grasp the bands of the crate. Instead, insert your hands into the cutouts in the crate. Wear protective gloves to extract the unit from the crate and to move it, as you could injure your hands on the fins or other parts.
- Transport the unit in its package and unpack it only on the installation site.
- The base and attachments of the outdoor unit should be periodically checked for looseness, cracks or other damage. If such defects are left uncorrected, the unit may fall and cause personal injury or property damage.
- Be sure to safely dispose of the packaging materials. Packaging materials, such as catches and other metal or wooden parts, may cause stabs or other injuries.



1.2. Before starting the trial run

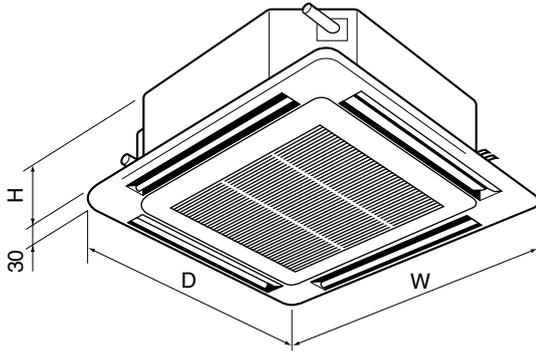
⚠ Caution:

- Before starting operation, check that all panels, guards and other protective parts are correctly installed. Rotating, hot or high voltage parts can cause injuries.
- Do not touch the refrigerant pipes with bare hands during operation. The refrigerant pipes are sometimes hot and sometimes cold depending on the condition of the flowing refrigerant. Your hands may suffer burns or frostbite if you touch the pipes.
- Turn on the main power switch more than twelve hours before starting operation. Starting operation just after turning the main power switch on can result in severe damage to internal parts. Keep the main power switch turned on during the operation season.
- Keep the outlets and inlets free of obstacles. Otherwise, the performance may be reduced or operation may stop.

1.2. Before starting the trial run

⚠ Caution:

- Do not touch any switch with wet fingers, as this can cause an electric shock.
- Do not operate the air conditioner without the air filter set in place. Dust may accumulate, and cause a failure.
- After stopping operation, be sure to wait for five minutes before turning off the main power switch. Otherwise, water leakage or unit failure may occur.



2.1. Outline dimensions

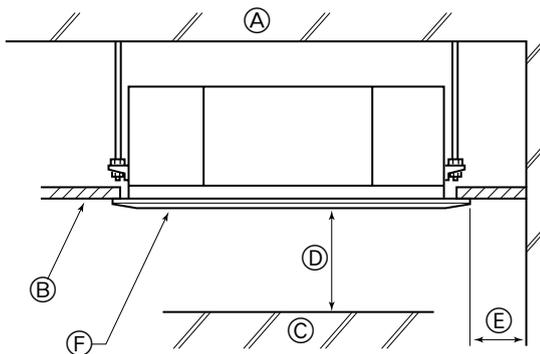
(mm)

Models	W	D	H
PLH-2, 2.5	760	760	307

- Mount the indoor unit on a wall strong enough to withstand the weight of the unit.
- Select a location so that air can be blown into all corners of the room.
- Avoid locations exposed to outside air.
- Select a location free of obstructions to the airflow in and out of the unit.
- Avoid locations exposed to steam or oil vapour.
- Avoid locations where combustible gas may leak, settle or be generated.
- Avoid installation near machines emitting high-frequency waves (high-frequency welders, etc.)
- Avoid locations where the airflow is directed at a fire alarm sensor. (Hot air could trigger the alarm during the heating operation.)
- Avoid places where acidic solutions are frequently handled.
- Avoid places where sulphur-based or other sprays are frequently used.

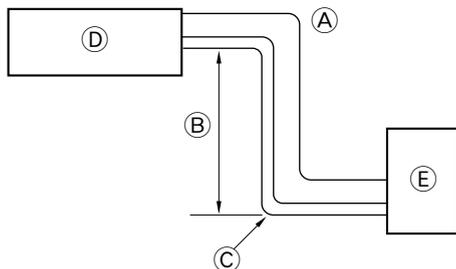
2.2. Service space

- Select ideal blowing direction according to the shape of room and installing position.
 - Ⓐ Ceiling
 - Ⓑ Ceiling panel
 - Ⓒ Obstacle
 - Ⓓ 1 m or more
 - Ⓔ 50 cm or more (Entire periphery)
 - Ⓕ Panel
- Reserve the above mentioned space for doing the piping and wiring work, as well as for the maintenance work which is done from the bottom & left/right sides. Similarly, reserve as much space as possible to facilitate work & safety at the time of suspending.



E 2. Indoor unit installation location

E 3. Outdoor unit installation location



2.3. Refrigerant pipes

► Check that the difference between the heights of the indoor and outdoor units, the length of refrigerant pipe, and the number of bends in the pipe are within the limits shown below.

Models	(A) Pipe length (one way)	(B) Height difference	(C) Number of bends (one way)
PLH-2	max. 40 m	max. 40 m	max. of 12
PLH-2.5	max. 50 m	max. 50 m	max. of 15

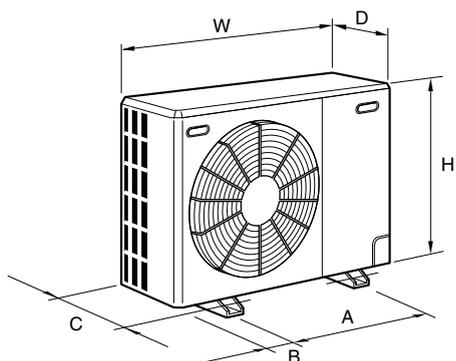
• Height difference limitations are binding regardless of which unit, indoor or outdoor, is positioned higher.

- Ⓐ Length of refrigerant pipe
- Ⓑ Height difference
- Ⓒ Number of bends
- Ⓓ Indoor unit
- Ⓔ Outdoor unit

3.1. Outline dimensions

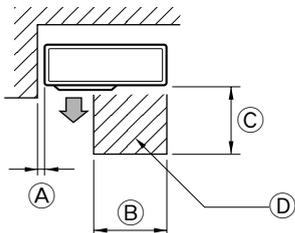
(mm)

Models	W	D	H	A	B	C
PUH-2	870	295	650	500	185	330
PUH-2.5	870	295	850	500	185	330

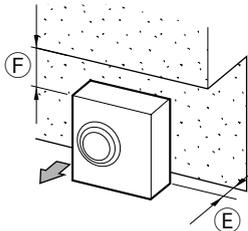


- Avoid locations where combustible gas may leak, settle or be generated.
- Avoid locations exposed to direct sunlight or other sources of heat.
- If direct sunlight cannot be avoided, always install a sunshade to protect the outdoor unit from the sun.
- Select a location from which noise emitted by the unit will not inconvenience neighbours.
- Bear in mind that during operation, drain water may flow from the unit.
- Avoid locations where the unit could be covered by snow.
In areas where heavy snow fall is anticipated, special precautions must be taken to prevent the snow from blocking the air outlet or blowing directly against it, as this would reduce the airflow and cause a malfunction.
- Select a location permitting easy wiring and piping access to the power source and indoor unit.

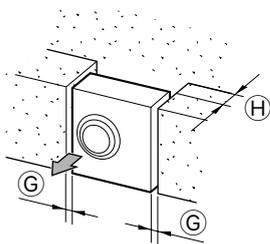
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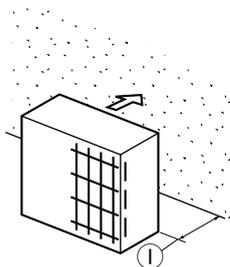
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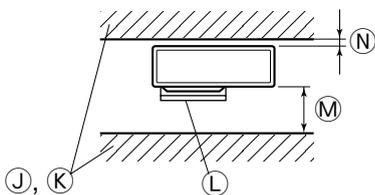
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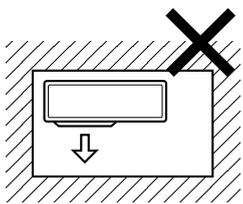
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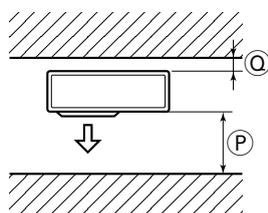
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⑥



⑦



3.2. Ventilation and service space

When installing a single outdoor unit

① Service space

Maintain an easily accessible service space in front of the unit as shown in the diagram.

- Ⓐ 10 mm or more
- Ⓑ 500 mm or more
- Ⓒ 500 mm or more
- Ⓓ Service space

② Top obstacles

If there are no obstacles in front or at the left or right of the unit, obstacles above the unit are permitted as shown in the diagram.

- Ⓔ 100 mm or more
- Ⓕ 500 mm or more

- The front, right and left sides must be free of obstacles.

③ Unobstructed front (blowing side)

If the size of the space reserved for the unit is as shown in the diagram, the unit can be installed so that obstacles are at the right, left and rear.

- Ⓖ 10 mm or more
- Ⓗ 200 mm or more

- The front and top must be unobstructed.
- The height of obstacles on either side must be the same or lower than that of the outdoor unit.

3.2. Ventilation and service space

④ Obstacles in the front (blowing side) only

If there are obstacles in front of the unit, keep the back, left/right, & top unobstructed.

- Ⓘ Min. 500 mm

⑤ Obstacles at the front & rear only

The outdoor unit cannot be used except if the following conditions are met:

An optional outdoor air outlet guide (left/right & top unobstructed) must be fitted.

Moreover, if there is no natural wind flowing between the obstacles, keep the height or width of the obstacles within the following range to prevent the risk of short cycling. (If either the front or rear satisfies the requirements, there is no special restriction on the remaining side).

- ⓵ Obstruction width: 1.5 times the width of outdoor unit or smaller
- ⓶ Obstruction height: Unit height or lower
- ⓷ Air outlet guide
- ⓸ Min. 500 mm
- ⓹ Min. 100 mm

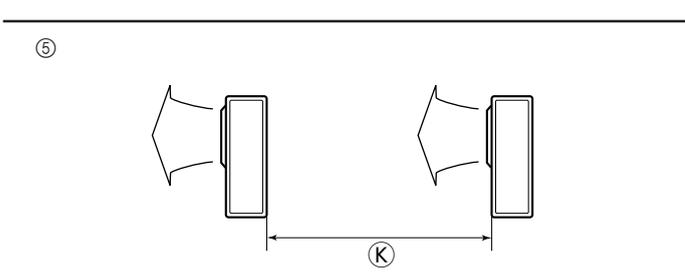
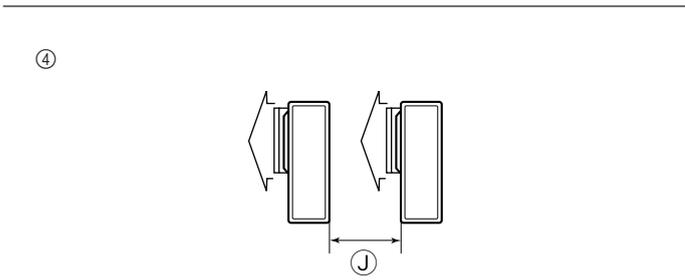
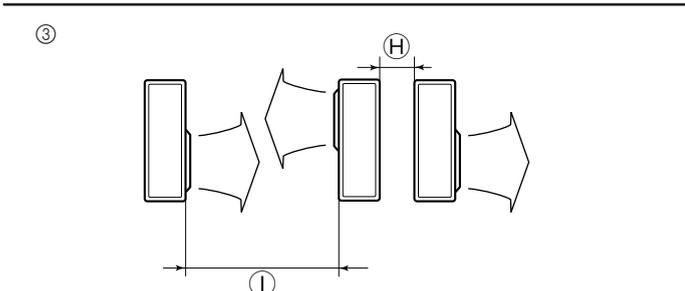
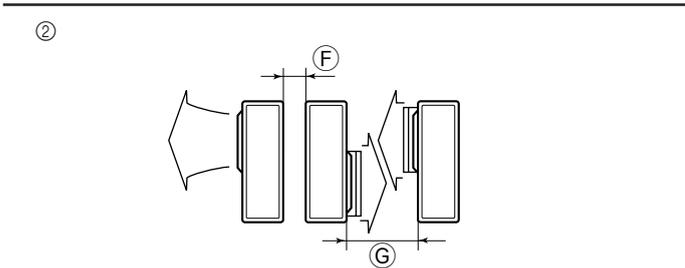
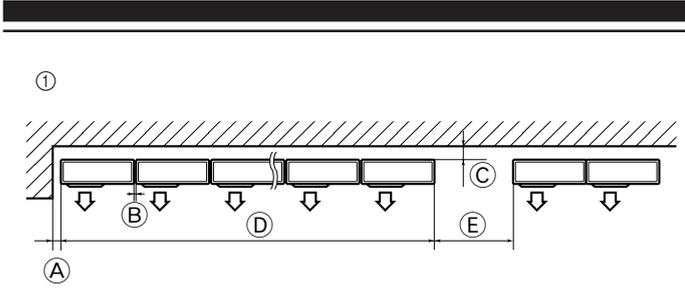
⑥ Obstacles on 4 surrounding sides

The unit cannot be used if there are obstacles on all 4 surrounding sides, even if there is more than the prescribed amount of space around the outdoor unit and if the top is unobstructed.

⑦ Obstacles at the front & rear

This unit cannot be used if the following conditions are met:

- ⓺ Max. 3000 mm
- ⓻ Max. 100 mm



3.2. Ventilation and service space

When installing many outdoor units

① **Side-by-side arrangement**

Remove the side screw on the pipe cover.

Keep the top unobstructed.

- Ⓐ Min. 100 mm
- Ⓑ Min. 10 mm
- Ⓒ Min. 200 mm
- Ⓓ Up to 10 units (When the air outlet guides (sold separately) are used, no more than five units should be arranged side by side.)
- Ⓔ Min. 1000 mm

- Refrigerant piping and electric wiring cannot be attached on the right side.

② **Face-to-face arrangement (with air outlet guide)**

Fit an optional outdoor air outlet guide on each unit and set them to "upward blow".

- Ⓕ Min. 200 mm
- Ⓖ Min. 500 mm

③ **Face-to-face arrangement (without air outlet guides)**

- Ⓗ Min. 200 mm
- Ⓛ Min. 1200 mm

3.2. Ventilation and service space

④ **Parallel arrangement (with air outlet guides)**

Fit an optional outdoor air outlet guide on each unit.

- Ⓜ Min. 1000 mm

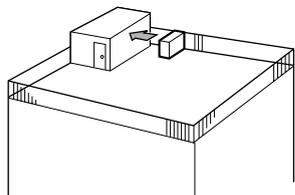
⑤ **Parallel arrangement (without air outlet guides)**

- Ⓨ Min. 3000 mm

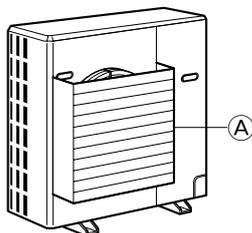
E 3. Outdoor unit installation location

E 4. Installing the indoor unit

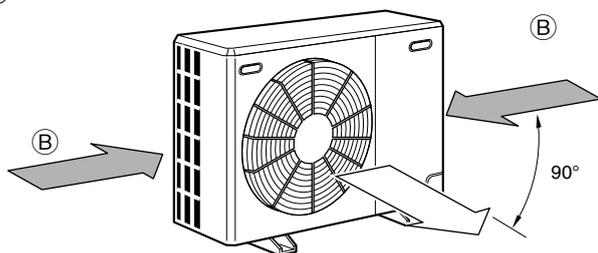
①



②



③



3.2. Ventilation and service space

Installation on a rooftop or other windy places

When installing the unit on a rooftop or other location unprotected from the wind, situate the unit's air outlet so that it is not directly exposed to strong winds. Strong wind entering the air outlet may impede the normal airflow and cause malfunctions.

The following shows three examples of precautions against strong winds.

- ① **Face the outlet toward any available wall at least 50 cm away from the wall.**
- ② **Install an optional air outlet guide and if the unit is installed at a place where the powerful blast of a typhoon, etc. comes directly into the air outlet.**
 - Ⓐ Air outlet guide
- ③ **Position the unit so that the air outlet blows perpendicularly to the seasonal wind direction, if possible.**
 - Ⓑ Wind direction

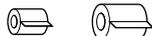
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②



③



④



⑤



⑥



⑦



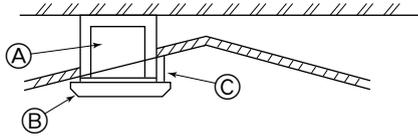
⑧



4.1. Check the indoor unit accessories and parts

The indoor unit comes with the following parts and accessories.

- ① Installation template × 1
- ② Washers (with insulation) × 4
Washers (without insulation) × 4
- ③ Pipe cover (for refrigerant piping joint)
small diameter × 1
large diameter × 1
- ④ Band for temporary tightening of pipe cover
- ⑤ Screw with the washers M5 × 25
for mounting grille × 4
- ⑥ Drain hose × 1
- ⑦ Remote controller × 1
- ⑧ Insulation × 1

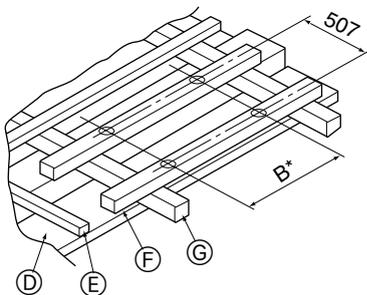


4.3. Suspension Structure (Give site of suspension strong structure.)

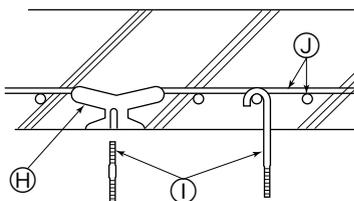
- The ceiling work differs according to the construction of the building. Building constructors and interior decorators should be consulted for details.
- (1) Extent of ceiling removal: The ceiling must be kept completely horizontal and the ceiling foundation (framework: wooden slats and slat holders) must be reinforced in order to protect the ceiling from vibration.
- (2) Cut and remove the ceiling foundation.
- (3) Reinforce the ends of the ceiling foundation where it has been cut and add ceiling foundation for securing the ends of the ceiling board.
- (4) When installing the unit on a slanting ceiling, interlock a pillow between the ceiling and the grille and set so that the unit is installed horizontally.

- Ⓐ Unit
- Ⓑ Grille
- Ⓒ Pillow

①



②



4.3. Suspension Structure (Give site of suspension strong structure.)

① Wooden structures

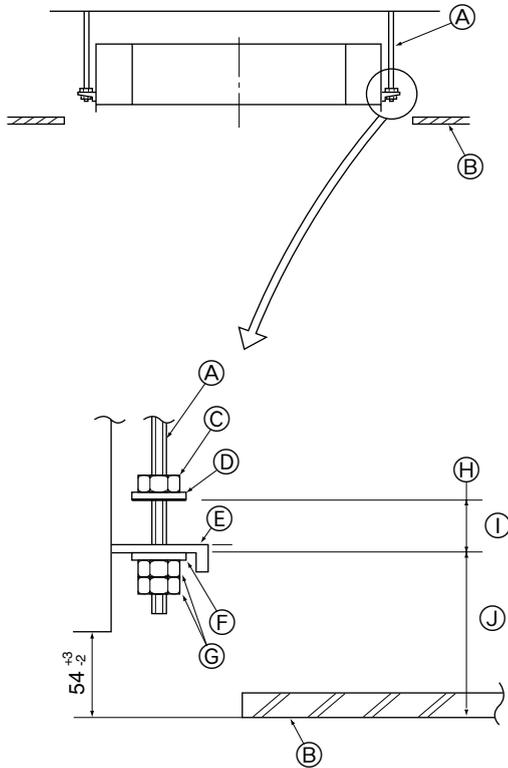
- Use tie beams (single storied houses) or second floor beams (two story houses) as reinforcing members.
- Wooden beams for suspending air conditioners must be sturdy and their sides must be at least 6 cm long if the beams are separated by not more than 90 cm and their sides must be at least 9 cm long if the beams are separated by as much as 180 cm. The size of the suspension bolts should be $\phi 10$ (3/8"). (The bolts do not come with the unit.)

- Ⓓ Ceiling panel
- Ⓔ Rafter
- Ⓕ Beam
- Ⓖ Roof beam

② Ferro-concrete structures

Secure the suspension bolts using the method shown, or use steel or wooden hangers, etc. to install the suspension bolts.

- Ⓗ Use inserts rated at 100-150 kg each (procure locally)
- Ⓘ Suspension bolts M10 (3/8") (procure locally)
- Ⓙ Steel reinforcing rod



4.4. Unit Suspension Procedures

● Suspend the main unit as shown in the diagram.

Parts to be prepared at site.

- Suspension bolts (M10 or W3/8) 4
- Nuts (M10 or W3/8) 12

Parts to be attached to the unit.

- Washers (with insulation) 4
- Washers (without insulation) 4

- Ⓐ Suspension bolt
- Ⓑ Ceiling panel
- Ⓒ Nut
- Ⓓ Washer (with insulation)
Cushion must be attached so that it faces down.
- Ⓔ Mounting plate
- Ⓕ Washer (without insulation)
- Ⓖ Nut (double)
- Ⓗ Install at first and then tighten it.
- Ⓘ Min. 30 mm
- ⓵ Check using the installation gauge.

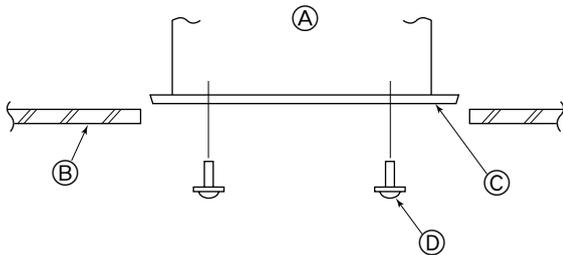
4.4. Unit Suspension Procedures

Figures given in parentheses represent the dimensions in case of installing optional high efficiency filter element (filter casement).

1. In advance, set the parts onto the suspension bolts in the order of the washers (with insulation), washers (without insulation) and nuts (double).
 - * Fit the washer with cushion so that the insulation faces downward.
 - * In case of using upper washers to suspend the main unit, the lower washers (with insulation) and nuts (double) are to be set later.
2. Lift the unit to the proper height of the suspension bolts to insert the mounting plate between washers and then fasten it securely.
3. When the main unit can not be aligned against the mounting hole on the ceiling, it is adjustable owing to a slot provided on the mounting plate.

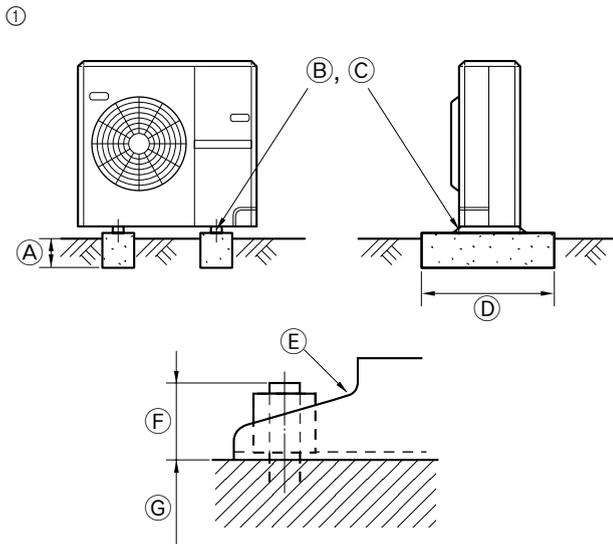
E 4. Installing the indoor unit

E 5. Installing the outdoor unit



4.5. Confirming the Position of Main Unit and Tightening the Suspension Bolts

- Using the gauge attached to the grilles, ensure that the bottom of the main unit is properly aligned against the opening on ceiling. Be sure to confirm this, otherwise the dripping of condensation due to leakage of wind and etc occur.
 - Confirm that the main unit is horizontally levelled, using a level or a vinyl tube filled with water.
 - After ascertaining the position of main unit, securely tighten the nuts of suspension bolts to fasten the main unit.
 - Installation template attached to the crating materials can be used as a protection sheet to prevent the dust from entering into the main unit when the grilles are to be left without fitting to the unit for a while or in case that the ceiling materials are to be lined after finishing the installation of the unit.
- * As for the details of fitting, refer to the instructions given on the Installation template.
- Ⓐ Main unit
 - Ⓑ Ceiling panel
 - Ⓒ Installation template (attached to the crating materials)
 - Ⓓ 4-screw with the washers (Accessory)



⚠ Caution:

- It is best to transport the unit in its original packaging to the installation site.
- Since the centre of gravity of the unit is off-centre, caution is necessary when lifting the unit using a rope, etc.
- The outdoor unit should not be tilted by more than 45° when transporting. (Do not stock them sideways.)

① Prepare the concrete foundation

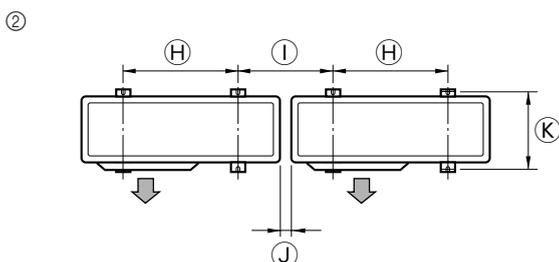
Always anchor outdoor unit legs by means of bolts. (Procure anchor bolts locally.)

Secure firmly to prevent overturning by earthquakes or gusts of wind. Keep the length of foundation bolts up to 25 mm from the bottom side installation base.

- Ⓐ Make the embedding deep
- Ⓑ M10 (3/8") bolt
- Ⓒ Fasten with bolt
- Ⓓ Make wide
- Ⓔ Installation base
- Ⓕ Max. 25
- Ⓖ Length of foundation bolts

② Bolt pitch for side-by-side arrangement of units:

- Ⓗ 500 mm
- Ⓙ Min. 10 mm
- Ⓚ Min. 380 mm
- Ⓛ 330 mm

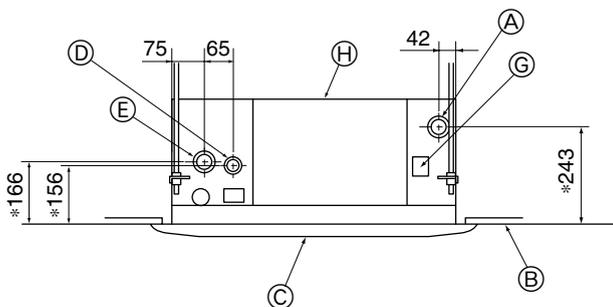
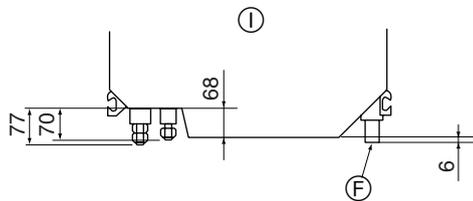


Notes:

- Cooling pipes are available as an option. Read the manual before beginning their installation.
- Place insulation materials over cooling pipes and drain pipes to prevent condensation.
- If commercially available copper pipes are used, wrap liquid and gas pipes with commercially available insulation materials (heat-resistant to 100°C or more, thickness of 12 mm or more).
- The indoor parts of the drain pipe should be wrapped with polyethylene foam insulation materials (specific gravity of 0.03, thickness of 9 mm or more).

6.1. Refrigerant and drainage pipe sizes

Refrigerant and Drainage Piping Sizes		
Item	Model	PLH-2, 2.5
Refrigerant piping	Liquid	OD ϕ 9.52 (3/8")
	Gas	OD ϕ 15.88 (5/8")
Drainage piping		PVC pipe: VP-25 [OD ϕ 32 (1 1/4")]
Ordering numbers for separately sold refrigerant pipes		
		PLH-2, 2.5
5 m		PAC-05FFS-E
7 m		PAC-07FFS-E
10 m		PAC-10FFS-E
15 m		PAC-15FFS-E



6.2. Charging refrigerant

① Refrigerant amount

This product needs no additional charging of refrigerant for a pipe length of 30 m or less. If the pipe length is longer than 30 m, add refrigerant according to the table shown below.

- To add refrigerant, use the check valve connected to the low pressure pipe inside the outdoor unit.

Models	Allowable pipe length (m)	Amount of additional refrigerant (kg)	
		31 – 40 m	41 – 50 m
PLH-2	40	0.2	—
PLH-2.5	40	0.2	0.5

② Air purge

Never air purge the refrigerant piping by releasing the refrigerant (gas) contained in the outdoor unit. Always use a vacuum pump.

⚠ Warning:

Never use substances other than the specified refrigerant (R-22).

6.3. Refrigerant and Drainage Piping Locations

- Ⓐ Drain pipe (Connect to VP-25)
- Ⓑ Ceiling panel
- Ⓒ Grille
- Ⓓ Refrigerant pipe (liquid)
- Ⓔ Refrigerant pipe (gas)
- Ⓕ Drain plug
- Ⓖ Water supply inlet (Drain lift-up mechanism)
- Ⓗ Main unit
- Ⓢ Viewed from unit ceiling

- When the optional multi-functional casement is installed, add 135 mm to all dimensions marked with *.

6.4. Refrigerant piping

1) Indoor unit

- This unit has the flared connections on both indoor and outdoor sides.

1.1. When using separately purchased refrigerant pipes:

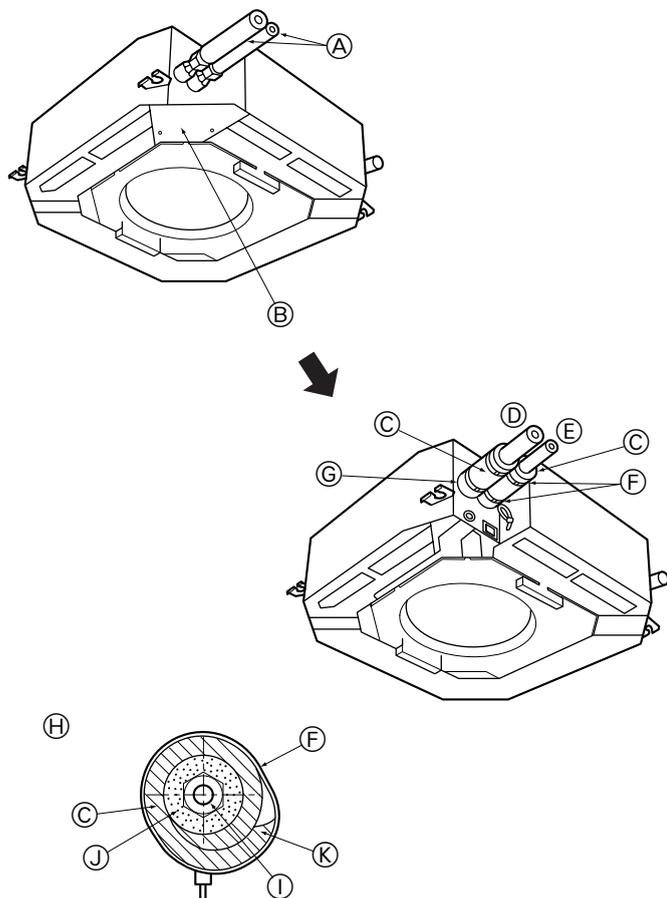
a) Piping connection procedures

See that stop valve on outdoor unit is fully shut (unit is shipped with valve shut). Remove caps from piping and unit and make flare connection promptly (within five minutes). Repeat for each connection, one at a time.

Removing caps and leaving piping open for extended periods of time can permit penetration of damaging dust, moisture or foreign matter into unit. In such cases, use refrigerant (R-22) to air purge piping before making connections with unit.

b) Precautions concerning flexible tubing

- Use flexible tubing for indoor piping connections only.
- Avoid bending at angles more acute than 90°. Avoid repeated bending of same tube more than three times.
- Locate bends as near as possible to center of piping lengths and make bend with as large of a bending radius as possible.



6.4. Refrigerant piping

1.2. When using commercially available copper pipes:

See that stop valve on outdoor unit is fully shut (unit is shipped with valve shut). After all piping connections between indoor and outdoor unit have been completed, vacuum-purge air from system through the service port for the stop valve on the outdoor unit.

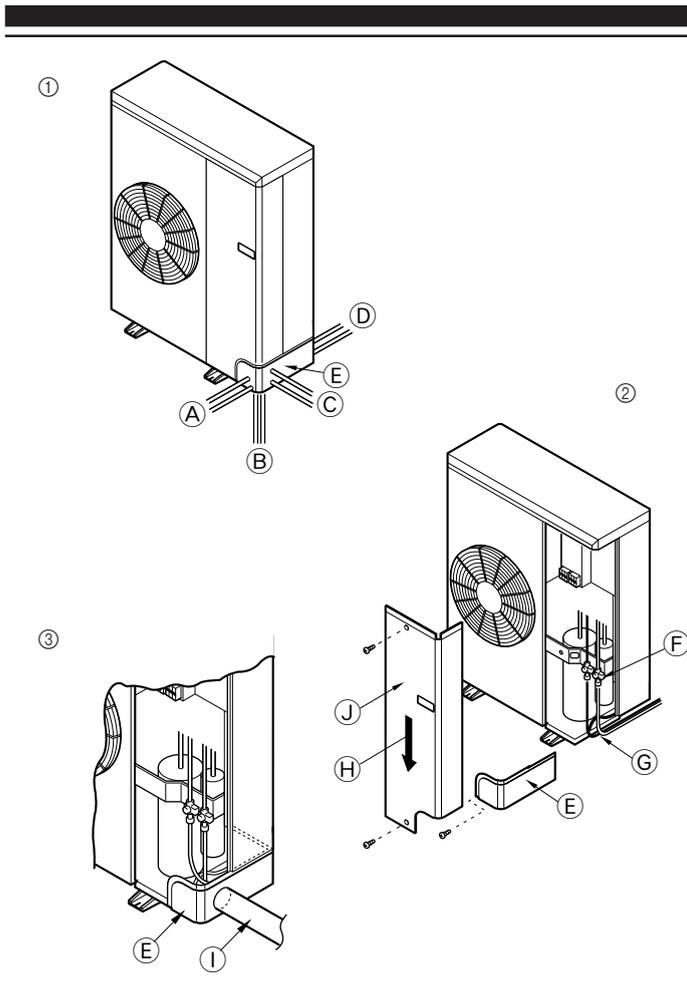
After completing procedures 1.1. or 1.2. above, open outdoor unit stop valves stem fully. This completes connection of refrigerant circuit between indoor and outdoor units. Stop valve instructions are marked on outdoor unit.

- Apply thin layer of refrigerant oil to pipe and joint seating surface before tightening flare nut.
- Use two wrenches to tighten piping connections.
- Air-purge the refrigerant piping using your own refrigerant gas (don't air-purge the refrigerant charged in the outdoor unit).
- Use leak detector or soapy water to check for gas leaks after connections are completed.
- Use refrigerant piping insulation provided to insulate indoor unit connections. Insulate carefully following shown below.

6.4. Refrigerant piping

1.3. Heat insulation for refrigerant pipes

- Ⓐ Refrigerant pipe and insulating material (must be supplied locally)
- Ⓑ Remove the electric wiring service panel.
- Ⓒ Pipe cover
- Ⓓ Gas pipe
- Ⓔ Liquid pipe
- Ⓕ Band
- Ⓖ Press the pipe cover against the unit's outer surface.
- Ⓗ Cross-sectional view of connection
- Ⓛ Refrigerant pipe
- Ⓜ Insulating material for refrigerant pipe
- Ⓨ Squeeze



6.4. Refrigerant piping

2) Outdoor unit

① Pipe take-in direction

The pipe can be passed in any of the four directions: front, rear, right and lower side.

- Ⓐ Front piping (knockout)
- Ⓑ Lower piping
- Ⓒ Right piping (knockout)
- Ⓓ Back piping
- Ⓔ Piping cover

② Remove the service panel (three screws) and the piping cover (one screw).

- Ⓕ Stop valve
- Ⓖ Bending radius R 100 - 150 mm
- Ⓗ Extraction direction for service panel
- Ⓙ Service panel

▶ Be careful not to break the bent portion when connecting the pipes. Be sure to use two spanners to tighten the flare nuts.

③ When racking the pipes, keep the racking below the top of the piping cover to allow easy service panel removal.

- ① Racking

6.4. Refrigerant piping

3) Specified tightening torques (use a torque wrench)

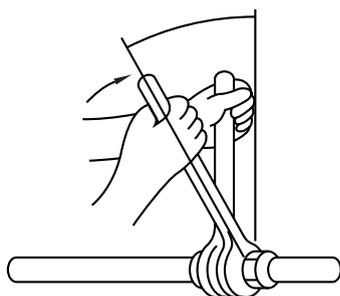
Torque specifications

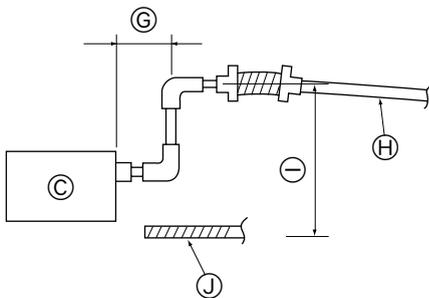
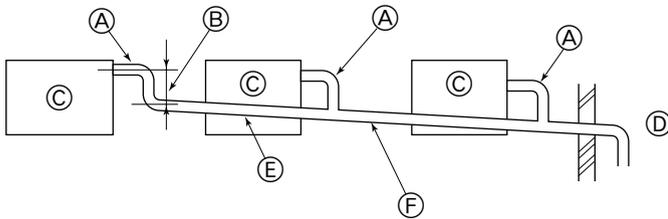
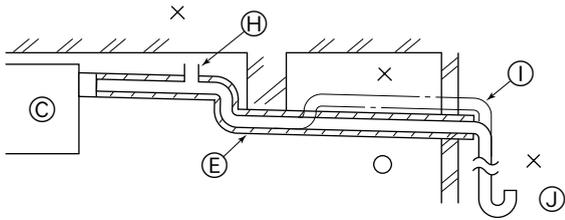
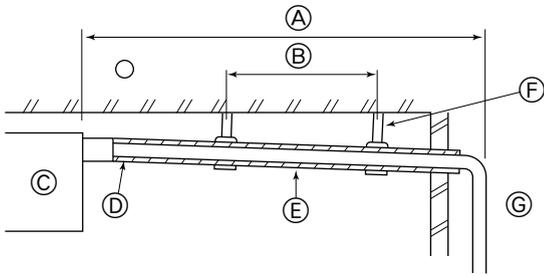
Outer dia. of copper tube (mm)	Tightening torque (kg/cm)
ø9.52	350 - 420
ø15.88	750 - 800

- If a torque wrench is not available, the following method may be used. While tightening the flare nut with a spanner, stop turning the nut at the point where the tightening torque suddenly increases. Then, turn the spanner the angle specified in the table below.

Approximate additional tightening angle

Pipe diameter	Tightening angle
ø6.35, ø9.52	60° - 90°
ø15.88	30° - 60°





6.5. Drainage Piping Work

- Use VP25 (O. D. ϕ 32 PVC TUBE) for drain piping and provide 1/100 or more downward slope.
- Be sure to connect the piping joints using adhesive of polyvinyl chloride family.
- Observe the figure below for piping work.
- Use attached drain hose to change the pipe extraction direction.

- Ⓐ Max. 20m
- Ⓑ about 1.5 to 2 m interval
- Ⓒ Indoor unit
- Ⓓ Insulation (9 mm or more)
- Ⓔ Downward slope (1/100 or more)
- Ⓕ Support metal
- Ⓖ Use a support metal in the middle to prevent drain pipe movement.
- Ⓗ Air bleeder
- Ⓘ Raised
- ⓵ Odor trap

Do not install air bleeder, raisers and odor traps.

6.5. Drainage Piping Work

Grouped piping

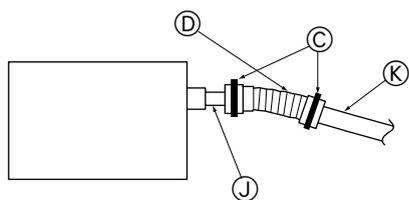
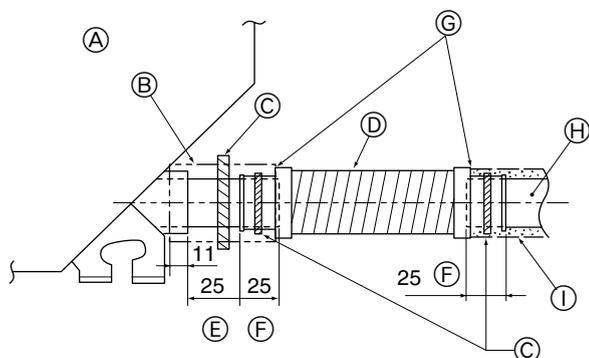
- Ⓐ VP (O. D. ϕ 32 PVC TUBE)
- Ⓑ Make it as large as possible
- Ⓒ Indoor unit
- Ⓓ Make the piping size large for grouped piping.
- Ⓔ Downward slope (1/100 or more)
- Ⓕ VP30 (O. D. ϕ 38 PVC TUBE) for grouped piping. (9 mm or more insulation)

For drain-up

- Ⓖ Max. 150 (as short as possible)
- Ⓗ Downhill gradient (1/100 or more)
- Ⓘ Up to 50 cm
- ⓵ Ceiling panel

Outdoor unit drainage pipe connection

When drain piping is necessary, use the drain pan (optional parts).



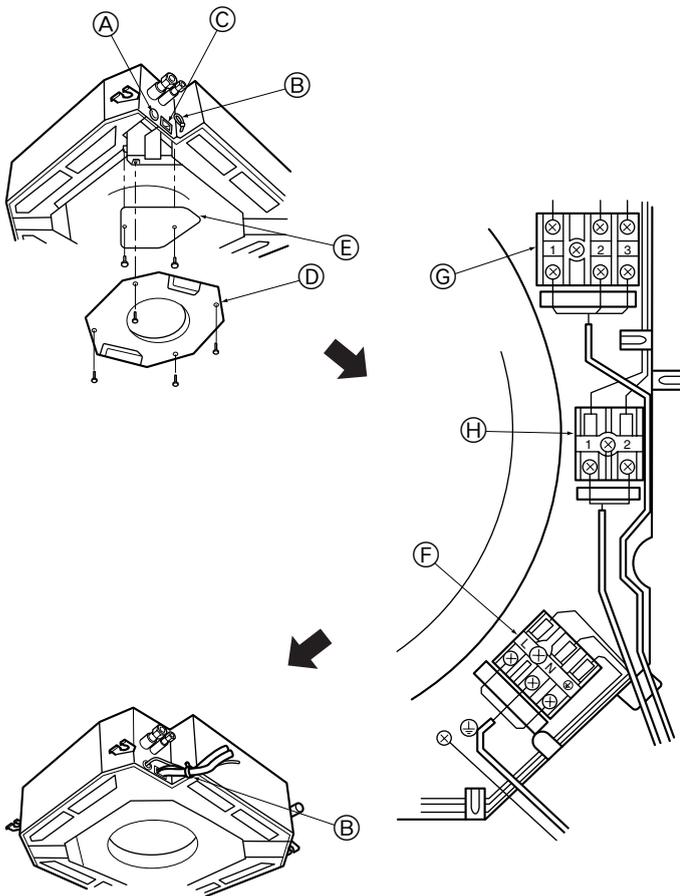
6.5. Drainage Piping Work

1. Connect the flexible tube (supplied with the unit) to the drain port. (Must not be bent more than 45 degrees.)
(Affix the tube using PVC adhesive then secure it with a band.)
2. Install a locally purchased drain pipe (PVC pipe, VP-25).
(Affix the pipe using PVC adhesive then secure it with a band.)
3. Insulate the tube and pipe. (PVC pipe, VP-25 and socket)
4. Check that drain flows smoothly.
5. Insulate the drain port with insulating material, then secure the material with a band. (Both insulating material and band are supplied with the unit.)

- Ⓐ Unit (Viewed from inside the room)
- Ⓑ Insulating material
- Ⓒ Band
- Ⓓ Flexible tube
- Ⓔ Drain port (transparent)
- Ⓕ Insertion margin
- Ⓖ Matching
- Ⓗ Drain pipe (VP-25)
- Ⓙ Insulating material (locally purchased)
- Ⓚ Transparent PVC pipe
- Ⓛ VP-25 (locally purchased)
(Slope 1/100 or more)

7.1. Precautions

- ▶ Supply power from independently branched circuit.
- ▶ Wiring should conform to applicable standards.
- ▶ Route wires connecting indoor and outdoor units and power supply wires separately so that they do not contact each other outside of the unit.
- ▶ The primary side of the control circuit transformer is wired for use with 240 V power supply. Wiring must be modified for use with a 220 or 230 V power supply. Refer to the circuit diagram for details.
- ▶ Never connect the power supply directly to the control wiring terminals, as this will cause a unit failure.
- ▶ Be sure to wire together the control wiring terminals, otherwise the unit will fail.
- ▶ The compressor will not operate unless the power supply phase connection is correct.



7.2. Indoor unit

1. Remove two electrical wiring service panels.
 2. Wire the power cable and control cable separately through the respective wiring entries given in the diagram.
 - Do not allow slackening of the terminal screws
 - Always install earth. (Earth cable dia: Thicker than 1.6 mm)
 - Considering the case of suspending the electrical box during services, leave the wiring some allowance. (Approx. 50 to 100 mm)
- ▶ **Fix power source wiring to control box using buffer bushing for tensile force. (PG connection or the like.)**
- Reinstall the removed parts.
 - Wire the power cable and control cable separately.

⚠ Caution:

Make electric wiring work properly with care not to allow too tight tension.

7.3. Remote controller

1) Installing procedures

(1) **Select an installing position for the remote controller (switch box). Be sure to observe the following precautions.**

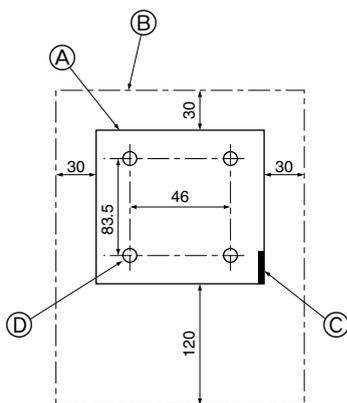
- ① The temperature sensors are located on both remote controller and indoor unit. To use the temperature sensor on the remote controller, mainly use the remote controller for temperature setting or room temperature detection. Install the remote controller in such an area that can detect average room temperatures, free of direct sunlight, airflow from the air conditioner, and other such heating source.
- ② In either case when the remote controller is installed in the switch box or on the wall, provide the clearances indicated in the diagram. (When the schedule timer is used in combination, also refer to the installation manual supplied with the schedule timer.)

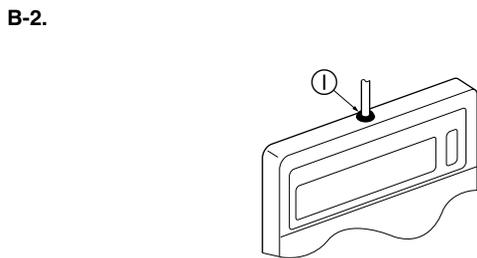
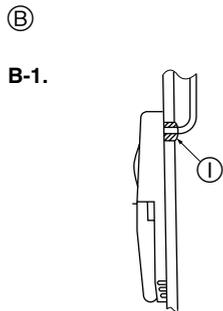
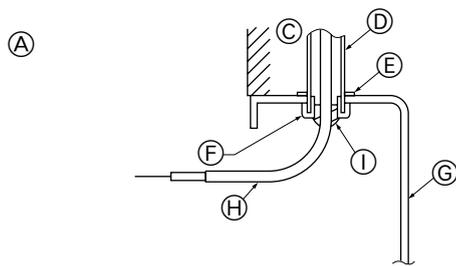
Note:

Check that there is no electric wire left close to the remote controller sensor. If any electric wire is near the sensor, the remote controller may fail to detect a correct room temperature.

- ③ Procure the following parts locally.
 - Switch box for two pieces (JIS C 8336)
 - Thin copper conduit tube (JIS C 8305)
 - Lock nuts and bushings (JIS C 8330)

- Ⓐ Remote controller profile
- Ⓑ Required clearances surrounding the remote controller
- Ⓒ Temperature sensor
- Ⓓ Installation pitch





7.3. Remote controller

1) Installing procedures

(2) Seal the service entrance for the remote controller cord with putty to prevent possible invasion of dew drops, water, cockroaches or worms.

Ⓐ For installation in the switch box:

- When the remote controller is installed in the switch box, seal the junction between the switch box and the conduit tube with putty.

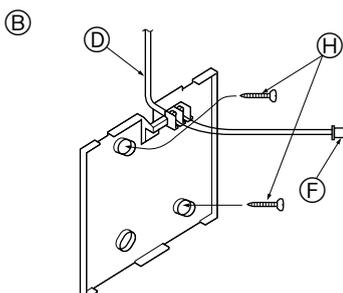
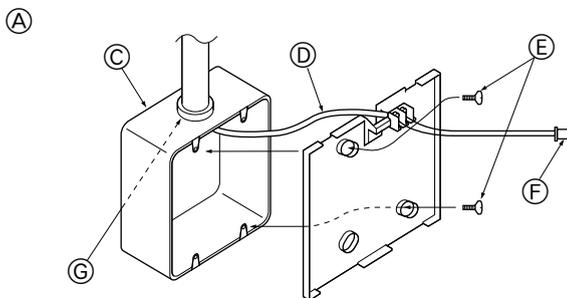
Ⓑ For direct installation on the wall select one of the following :

- Prepare a hole through the wall to pass the remote controller cord (in order to run the remote controller cord from the back), then seal the hole with putty.
- Run the remote controller cord through the cut-out upper case, then seal the cut-out notch with putty similarly as above.

B-1. To lead the remote controller cord from the back of the controller:

B-2. To run the remote controller cord through the upper portion:

- Ⓒ Wall
- Ⓓ Conduit
- Ⓔ Lock nut
- Ⓕ Bushing
- Ⓖ Switch box
- Ⓗ Remote controller cord
- Ⓘ Seal with putty.



7.3. Remote controller

1) Installing procedures

(3) Install the lower case in the switch box or on the wall.

Ⓐ For installation in the switch box

- Ⓒ Switch box for two pieces
- Ⓓ Remote controller cord
- Ⓔ Cross-recessed, pan-head screw
- Ⓕ Connect to the connector CN1 on the upper case
- Ⓖ Seal the remote controller cord service entrance with putty

Ⓑ For direct installation on the wall

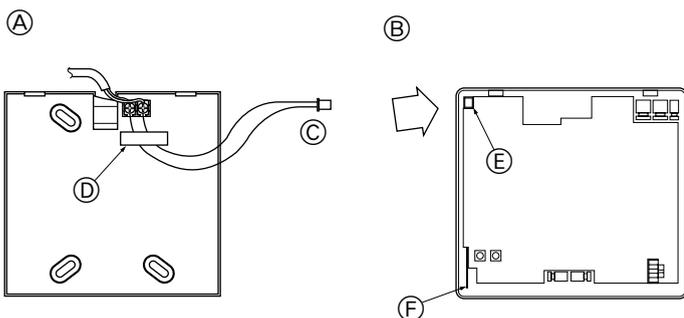
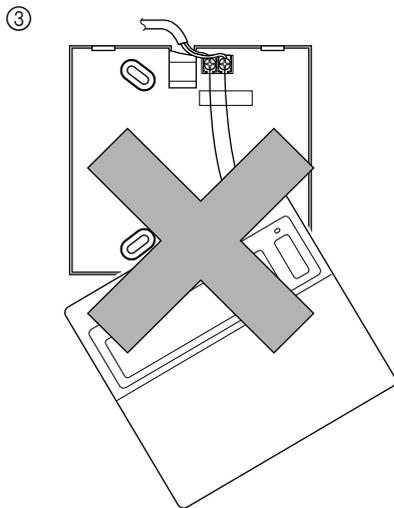
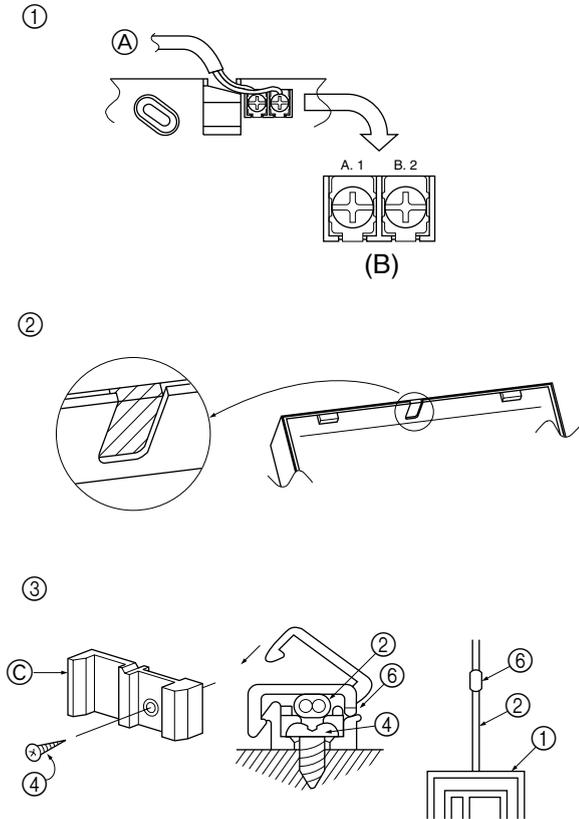
- Ⓗ Wood screw

⚠ Caution:

Do not over-tighten the screws to possible deformed or broken lower case.

Note:

- Select a flat place for installation.
- Be sure to use two or more locations for securing of the remote controller in the switch box or on the wall.



7.3. Remote controller

2) Connecting procedures

- The remote controller cord may be extended up to 500 m. Since the remote controller cord supplied with the unit is 10 m-long, use those electric wires or (two-core) cables of 0.3 mm² to 1.25 mm² for extension. Do not use multi-conductor cables to prevent possible malfunction of the unit.

① Connect the remote controller cord to the terminal block for the lower case.

- A To TB5 on the indoor unit
 - B Terminal block representation
- No polarity!

⚠ Caution:

Do not use crimp-style terminals for connection to the remote controller terminal block to eliminate contact with the boards and resultant trouble.

② Wiring port for direct installation of remote controller on the wall (In case of open wiring)

- Cut off the thinner portion (indicated by the shaded area in the diagram) on the upper case with a knife, nipper or other such proper tool.
- Through this portion, run the remote controller cord connected to the terminal block.

③ Cross section diagram

Attach remote control cord clamp ⑥ to the wall using wood screw ④ and then set the remote control cord in position as shown below.

7.3. Remote controller

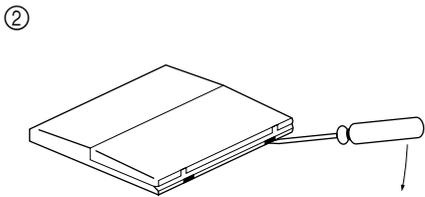
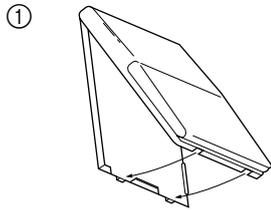
2) Connecting procedures

③ Connect the lower case connector to the upper case connector CN1.

⚠ Caution:

- After connection, do not allow the remote controller to hang as shown in the illustration to prevent broken cord and/or malfunction of the unit.
- Remember to run the cord through the hook (for cord tying). If the cord is left out from the hook, the weight of the remote controller will be directly applied to the terminal board, thereby causing broken cord.
- Do not attempt to remove the board protection sheet and the board to prevent possible malfunction.
- Do not touch the temperature sensor. Touching the sensor may result in failure of correct detection of room temperatures by the remote controller.

- A Remote controller lower case
- B Remote controller upper case
- C Securely connect to the connector CN1
- D Hook
- E Connector CN1
- F Temperature sensor



7.3. Remote controller

3) Fitting the upper case

- ① Put the upper latches (at two locations) first then fit the upper case into the lower case as illustrated.
- ② To remove the upper case, put a slotted screwdriver tip in the latches as shown in the diagram then move the screwdriver in the direction of arrow.

⚠ Caution:

- Do not move the screwdriver while inserting the tip far into the latches to prevent broken latches.
- Be sure to put the screwdriver tip securely in the latches until a snap sounds. Loosely inserted screwdriver may fall down.

Note:

The operating section is covered with a protective sheet. Before using the unit, remember to remove the protective sheet.

7.3. Remote controller

4) Setting the DIP switches

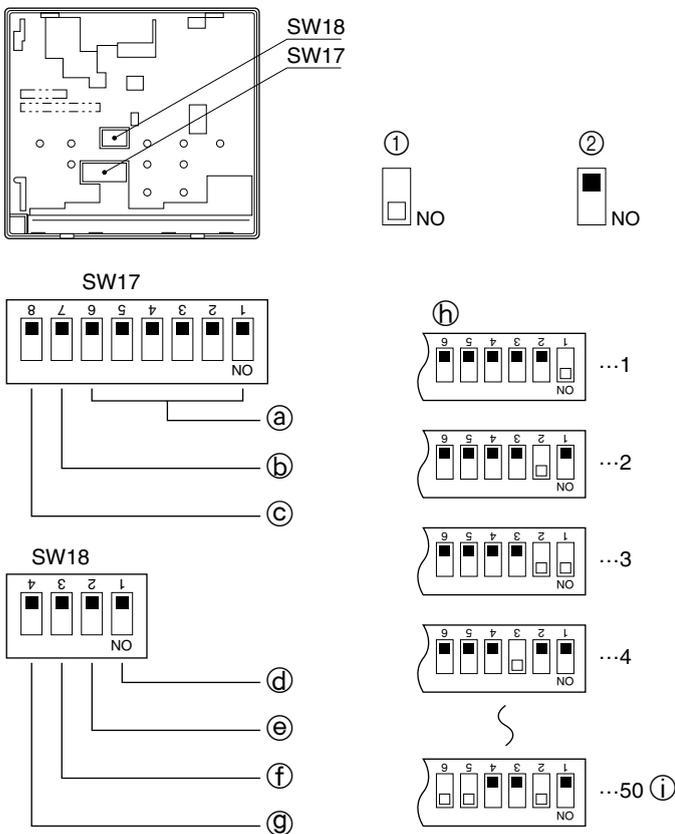
- When the upper case of the remote controller is viewed from the back, DIP switches(SW17,SW18) will appear at the positions shown in the diagram on the right. Adjust these switches to set the correct remote control address and other functions.

* [ON] - [OFF] DIP switch settings are as shown below :

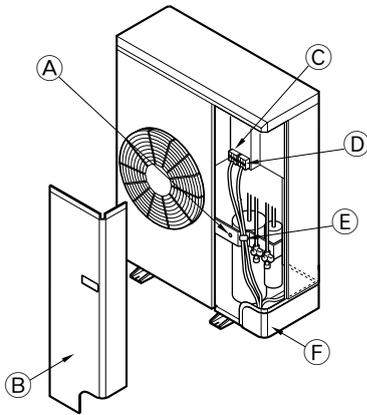
- ① [ON] setting
- ② [OFF] setting

- Set the remote control address by adjusting switches 1-6 of SW17. DIP switch.position for for address and other functions are shown below:

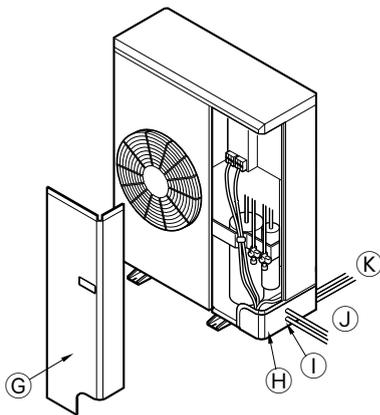
- Ⓐ DIP switches 1-6 are for setting the address (All settings are binary: See diagram on right)
- Ⓑ Switching[main][auxiliary] ON : auxiliary / OFF : main
- Ⓒ C System backup ON :present/ OFF: absent
- Ⓓ ON : timer every day / OFF : single day
- Ⓔ ON : filter sign present / OFF : filter sign absent
- Ⓕ Filter sign time setting ON : 2500 Hr/ OFF: 100Hr
- Ⓖ Not yet used
- Ⓗ Examples of address setting
- ① (maximum)



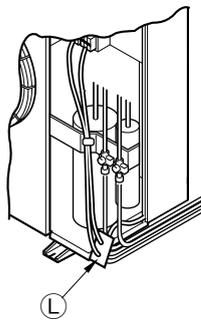
①



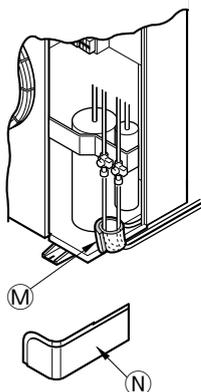
②



③



④



7.4. Outdoor unit

⚠ Warning:
Tighten terminal screws securely.

① **Remove the service panel (2 screws).**

- Ⓐ Earth terminal (Do not forget to install earth.)
- Ⓑ Service panel
- Ⓒ Indoor/Outdoor unit connecting terminals
- Ⓓ Power supply terminals
- Ⓔ Fasten with wiring clamp
- Ⓕ Pipe cover

② **The wiring outlet consists of the rear pipe hole and wiring hole in the pipe cover (knock out).**

- Ⓖ Service panel
- Ⓗ Pipe cover
- Ⓘ Knock out hole
- Ⓝ Right side wiring
- Ⓚ Rear wiring

7.4. Outdoor unit

③ **Use the accompanying “conduit holder” when wiring using the wiring conduit in the rear.**

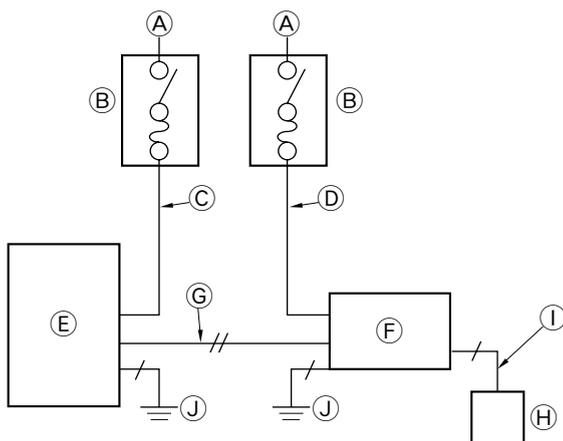
- Ⓛ Wiring conduit holder (Not necessary in other cases)

Fix power source wiring to control box by using buffer bushing for tensile force (PG connection or the like.) connect transmission wiring to transmission terminal block through the knockout hole of control box using ordinary bushing.

④ **After piping & wiring is completed, fill up the clearance between the pipe cover and main unit with the blocks of urethane foam provided on the inside of the service panel.**

- Ⓜ Urethane foam (supplied)
- Ⓝ Pipe cover

⚠ Caution:
Wiring should be done so that the power lines are not subject to tension. Otherwise, heat may be generated or fire may occur.



7.5. Power supply wiring diagram (example)

Electric wiring should be done according to the appropriate wiring diagram for the model being installed.

For electric wire specifications, see page 31. Be sure to comply with those specifications.

- Ⓐ Power supply
- Ⓑ Main switch/fuse (purchased locally)
- Ⓒ Power supply wiring for outdoor unit
- Ⓓ Power supply wiring for indoor unit
- Ⓔ Outdoor unit
- Ⓕ Indoor unit
- Ⓖ Connection wiring for indoor/outdoor units (polarity)
- Ⓗ Remote controller
- Ⓘ Connection wiring for indoor/remote controller (no polarity)
- Ⓙ Grounding

⚠ Caution:
Both units must be grounded.

7.6. System control

► **One remote controller can be used to operate multiple units.**

This function of group control allows you to operate multiple units (a maximum of up to 50 units) as one group with one remote controller.

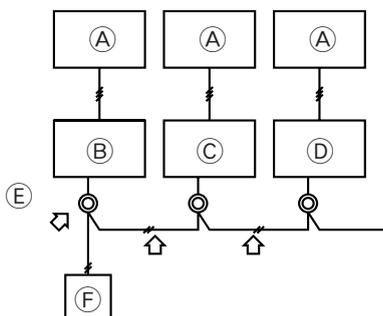
① General wiring diagram

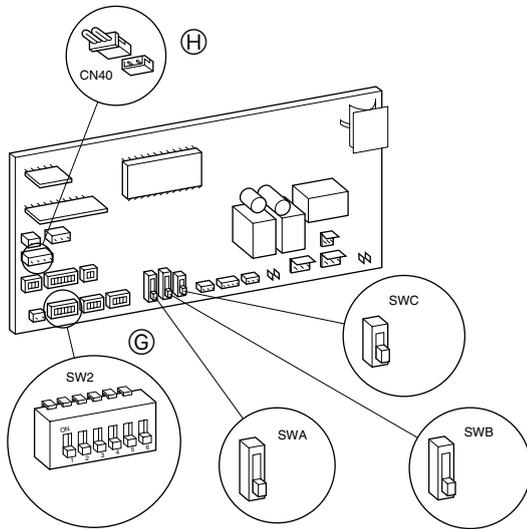
- Ⓐ Outdoor unit
- Ⓑ Indoor unit No.0 (master unit)
- Ⓒ Indoor unit No.1
- Ⓓ Indoor unit No.2
- Ⓔ Remote controller terminals
- Ⓕ Remote controller

② Connect as follows:

► **Connect the remote controller to the terminal of the group master indoor unit (Unit No. 0).**

► **Connect the terminals of the master unit to the terminals of slave unit with two wires. Then, connect the terminals of that slave unit to the terminals of the next unit and so on until all units are connected. (The total cord length of the remote controller and the connection among units should not exceed 500 metres.)**





7.6. System control

- ▶ Remove all of the CN 40 connectors from the indoor controller boards of the slave units.
- ▶ Then, set the unit addresses of each unit. (Those addresses are also serving as a part of the sequential starting timer).

Setting unit address with SW2 switch

ON	1					
	2	3	4	5	6	

1:ON
(1 second-ON)

ON			4			
1	2	3		5	6	

4:ON
(8 seconds-ON)

ON		2				
1		3	4	5	6	

2:ON
(2 second-ON)

ON				5		
1	2	3	4		6	

5:ON
(16 seconds-ON)

ON			3			
1	2		4	5	6	

3:ON
(4 second-ON)

ON					6	
1	2	3	4	5		

6:ON
(32 seconds-ON)

- ▶ According to the combination of switch settings, up to 50 units can be started sequentially at one second intervals between 1 and 50 seconds.

Ⓒ SW2: All switches are set to OFF at the time the units are shipped from the factory.

Ⓓ CN40: Should be removed from all units other than Unit No.0 (master unit).

7.7. Switch setting for High Ceiling or at the Time of Changing the Number Air Outlets

In this unit, the volume and speed of airflow can be adjusted by setting the switches (SWA and SWB) on the indoor controller board. According to the conditions of the installation location, select the desired one among the settings given in the following table.

Note 1) Be sure to execute the setting, otherwise the airflow may not reach the desirable point or other problems may occur.

Note 2) Switch setting is required for other cases than enclosed in rectangle. As for the layout of the switches, refer to the previous section.

Note 3) In case of setting SWB, be sure to confirm that the setting matches with the numbers of airoutlet on the grilles.

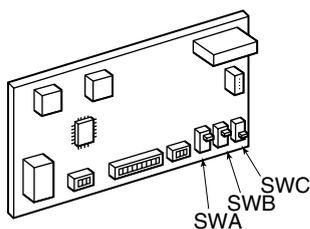
- Setting according to the ceiling height and numbers of air outlets (m)

		SWA		
		①	②	③
SWB	Silent	2.4	2.7	3.0
	Standard	2.7	3.0	3.3
4	4 direction			
3	3 direction			

SWA: For high ceiling (Set at standard position when ex-factory.) Set according to the ceiling height of the room where the unit is to be installed.

SWB: Setting of air outlet (Set in four directions when ex-factory) Set according to the numbers of air outlets on the grilles.

SWC: For options. (Set at standard when ex-factory) Set this switch optionally in case of incorporating the optional high efficiency filter element (filter casement)



8.1. Before test run

- ▶ After installation of indoor and outdoor units, and piping and electric wiring work, re-check that the unit is free from leaks of refrigerant, loosened connections, and incorrect polarity.
- ▶ Measure an impedance between the power supply terminal block (L, N) on the outdoor unit and the ground with a 500 V Megger and check that it is equal to or greater than 1.0 MΩ. For the heater integrated units, make the similar measurement on the heater power supply terminal block (L, N, ⊕).
(*) Never apply any voltage to the both terminal blocks for the indoor and outdoor unit connection (1, 2, 3) and the remote controller (1, 2).
- ▶ For specific models requiring changing of settings for higher ceilings or selection of power supply ON/OFF capability, make proper changes referring to the description for Selection of Functions through Remote Controller.

8.2. Test run procedures

Operating procedures

① Turn on the main power supply.

While the room temperature display on the remote controller reads "CENTRALLY CONTROLLED", the remote controller is disabled. Turn off the "CENTRALLY CONTROLLED" display before using the remote controller.

② Press "TEST RUN" button twice.

Ⓐ The 'TEST RUN' indicator should light up.

③ Press (□ ■ ● ○ ⊕) button.

Cooling/drying mode: Cool air should start to blow.

Heating mode: Warm air should start to blow (after a while).

④ Press button.

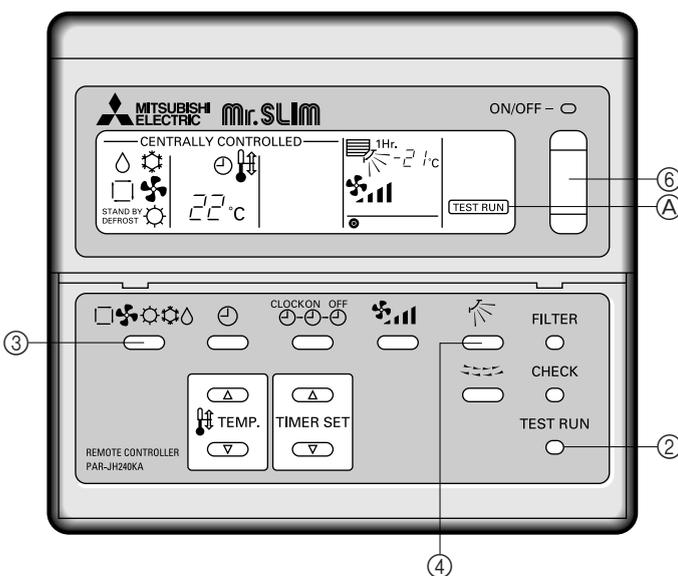
Check for correct motion of auto-vanes.

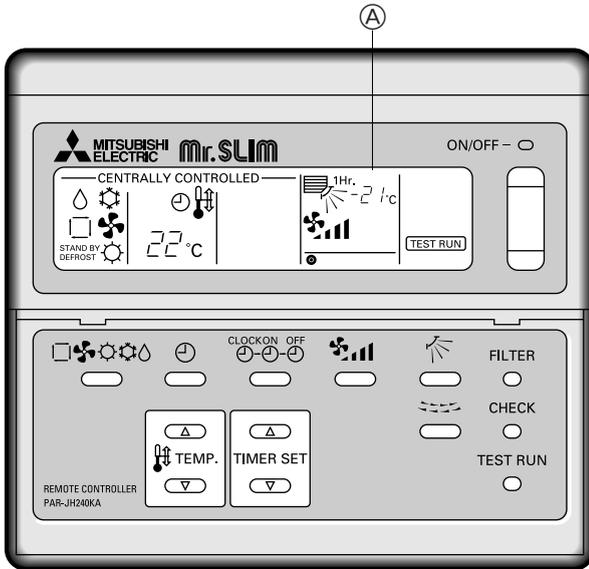
⑤ Check the outdoor unit fan for correct running.

The outdoor unit features automatic capacity control to provide optimum fan speeds. The fan keeps running at a low speed to meet the current outside air condition unless it exceeds its available maximum power. Then, in actuality, the fan may stop or run in the reverse direction depending on the outside air, which does not mean malfunction.

⑥ Press the "ON/OFF" button to reset the test run in progress.

- The test run will be automatically shut down after two hours in response to the AUTO STOP setting of two hours on the timer.
- During the test run, the room temperature display shows the indoor unit tubing temperatures.





8.3. Self-diagnosis

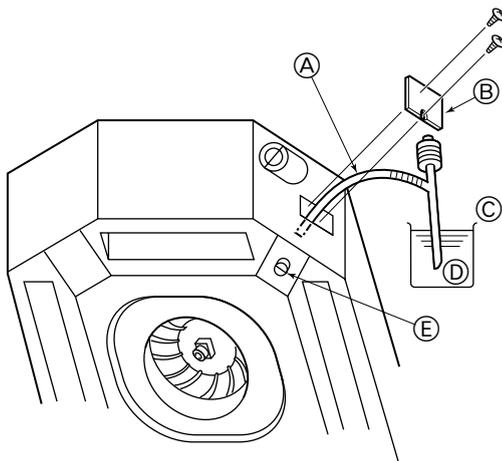
© For available LED displays (LEDs 1, 2) on the indoor unit board, refer to the table below.

LED2 (Microprocessor power supply)	Should remain ON always to indicate the control power supply is turned ON. Lights up to indicate the power is connected to the wired remote controller.
LED1 (Remote controller power supply)	Lights up only for the indoor unit connected to the outdoor unit address "0".

Ⓐ The temperature code is indicated by numbers 1 through 15 which represent -40° to 90°C.

Check the compressor operation by confirming that the code number decreases when cooling and increases when heating.

Code	1	2	3	4
Indoor coil temperature	-40°C ~ 1°C	2°C ~ 10°C	11°C ~ 15°C	16°C ~ 20°C
Code	5	6	7	8
Indoor coil temperature	21°C ~ 25°C	26°C ~ 30°C	31°C ~ 35°C	36°C ~ 40°C
Code	9	10	11	12
Indoor coil temperature	41°C ~ 45°C	46°C ~ 50°C	51°C ~ 55°C	56°C ~ 60°C
Code	13	14	15	
Indoor coil temperature	61°C ~ 70°C	71°C ~ 90°C	Sensor malfunction	



8.4. Check of Drainage

- At the of trial run, ensure the water is being properly drained out and that no water is leaking from joints.
- Always make this check at the time of installation during other air-conditioning (cooling) season.
- Similarly, check it also before finishing the ceiling of new premises.

- (1) Remove the cover of water supply inlet, and fill in about 1000 cc of water, using water supply pump, etc. While filling water, ensure that it is not sprayed into the internal drain lift up mechanism.
- (2) Confirm that water is being drained out through the drainage outlet, after switching over from remote control mode to trial run mode.
- (3) After checking, fit back the cover without fail, and cut off the main power supply switch.
- (4) When installing during other than air-conditioning out the water. After confirming that water drains out, fit back the drain plug.

- Ⓐ Insert the pump end 3 to 5 cm
- Ⓑ Cover of water supply inlet (to remove off its screw & pull it downward)
- Ⓒ About 1000 cc
- Ⓓ Water
- Ⓔ Drain plug

9. Troubleshooting

If any of the above-mentioned functions do not work properly, search for the cause in the following chart and correct accordingly. (This troubleshooting chart applies only to operation in trial run mode.)

Cause	Symptoms	
	One-to-one system	Group control
(1) Wrong indoor-outdoor connections, or a reverse phase in the power line to the outdoor unit	<ul style="list-style-type: none"> In cooling mode, indoor coil temperature code does not change. The remote controller display temporarily shows "CENTRALLY CONTROLLED" when operation is started, but disappears soon afterward. (The same symptom appears if there is a short circuit in the remote controller wiring.) 	<ul style="list-style-type: none"> The same symptom as on the left appears when the master unit (the unit to which the remote controller is connected) is not correctly wired. When any of the slave units are incorrectly wired, the blower will not run, or nine to ten minutes later, the system displays "P8" followed by the slave unit number.
(2) Improper setting of the remote controller or the indoor unit address	<ul style="list-style-type: none"> The remote controller display shows "CENTRALLY CONTROLLED", but the switches fail to work. (On shipping, the remote controller and indoor unit are set to the address "0". Accidental setting changes can cause this symptom.) 	<ul style="list-style-type: none"> The same symptom as on the left appears when the master unit or remote controller has a setting error. If there are overlapping slave addresses, the system shows "P7" followed by the overlapping unit number.
(3) Wrong connections or a short circuit in the remote controller	<ul style="list-style-type: none"> Nothing is displayed on the remote controller. 	<ul style="list-style-type: none"> The same as on the left
(4) In a two-remote controller system, no setting was made for the slave remote controller. (DIPSW⑦ should be set to ON.)	<ul style="list-style-type: none"> "P7" is shown sometimes. 	<ul style="list-style-type: none"> The same as on the left
(5) In group control, connector CN40 is still connected in the slave units (No.1 and afterward).		<ul style="list-style-type: none"> Nothing is displayed on the remote controller.

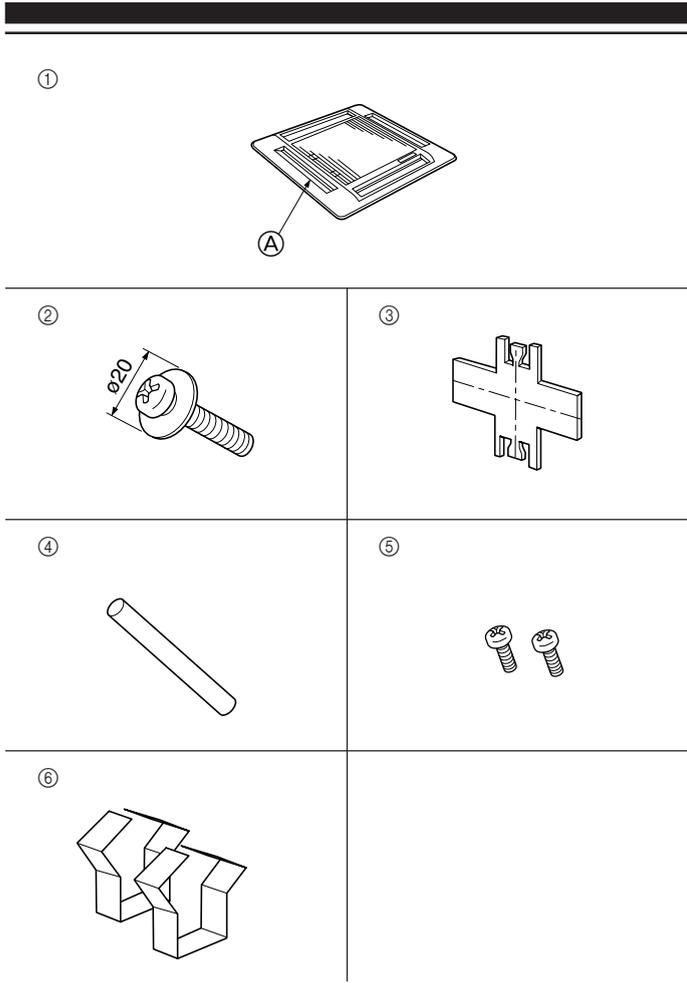
- The above causes are attributable to improper installation. If the unit itself develops trouble, "P!8!" will be shown. In such cases consult the troubleshooting section of the Instruction Manual.
- If the equipment uses the optional central control system's remote controller, program timer or other devices, also refer to the applicable section in the Instruction Manual.
- Conduct the trial run as explained before, and confirm that no condensation drips from the refrigerant or drain pipes.
- Confirm that air is not leaking from the opening between the unit and the grille, or between the grille and the ceiling. Air leakage may cause condensation to drip.
- When the trial run is successfully completed, use the Instruction Manual to explain all the operation procedures to the customer.

10. Field electrical wiring (Power wiring specifications)

Models		PLH-2KKC	PLH-2.5KKC	
Power supply	Phase	~ (Single)		
	Frequency & Voltage	50 Hz, 240V		
Input capacity	Indoor unit (A)	16/16	16/16	
Main switch/Fuse	Outdoor unit (A)	32/32	32/32	
Wiring	Indoor unit	Wire No.	3	
	Power supply	Size mm (mm ²)	1.5	
	Outdoor unit	Wire No.	3	
	Power supply	Size mm (mm ²)	4	
	Indoor unit/Outdoor unit connecting Wire No. × size mm (mm ²)		3 × 0.8 (0.5) or Cable 3C × (0.3), (Polar)	
	Remote controller-Indoor unit Wire No. × size mm (mm ²)		Cable 2C × 0.69 * This wire is accessory of remote controller (Wire length: 10m, Non-polar)	
Control circuit rating		Indoor unit-Outdoor unit: DC 12V, Remote controller-Indoor unit: DC 12V		
Indoor unit power supply		~ (Single phase), 50Hz, 240V		

⚠ Notes:

1. Bear in mind ambient conditions(ambient temperature,direct sunlight, rain water,etc.) when proceeding with the wiring and connections.
2. The wire size is the minimum value for metal conduit wiring. The power cord size should be 1 rank thicker consideration of voltage drops.
3. The earth wire is connected to the indoor unit and outdoor unit.
4. This table shows an example of the field electrical wiring.Details should be based on applicable technical standards.



11.1. Checking the contents

- This kit contains this manual and the following parts.

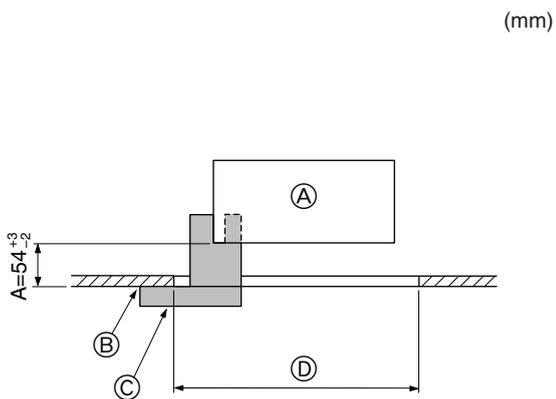
	Accessory name	Q'ty	Remark
①	Grille	1	760 × 760 (mm)
②	Screw with captive washer	4	M5 × 0.8 × 25
③	Gauge	1	(Divided into four parts)
④	Stick for the intake grille open/close	1	∅8 × 750 (PLP-2.5KB only)
⑤	Tapping screw	2	4 × 10
⑥	Hook for temporary placement	2	—

Ⓐ Auto vane

11.2. Preparing to attach the grille

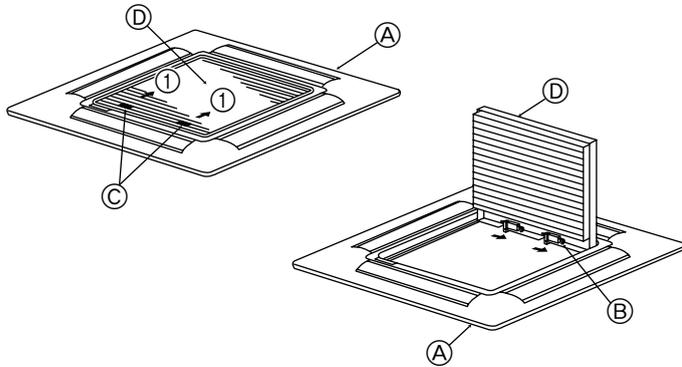
- With the gauge ③ supplied with this kit, adjust and check the positioning of the unit relative to the ceiling. If the unit is not properly positioned relative to the ceiling, it may allow air leaks or cause condensation to collect.
- Make sure that the opening in the ceiling is within the following tolerances:
690 × 690 - 710 × 710
- Make sure that step A is performed within 52-57 mm. Damage could result by failing to adhere to this range.

- Ⓐ Main unit
- Ⓑ Ceiling
- Ⓒ Gauge ③ (inserted into the unit)
- Ⓓ Ceiling opening dimensions

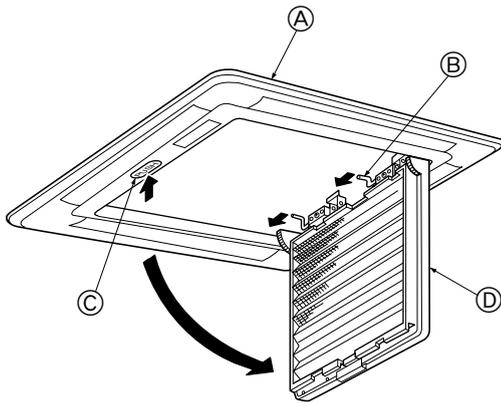


1)

■ PLP-2.5KC



■ PLP-2.5KB



1) Removing the intake grille

■ PLP-2.5KC

- Slide the levers in the direction indicated by the arrow ① to open the intake grille.

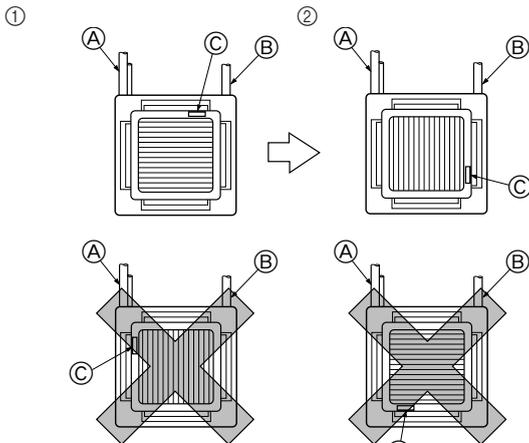
- Move the intake grille's shaft, and it will come off.

- Ⓐ Grille
- Ⓑ Shaft
- Ⓒ Intake grille levers
- Ⓓ Intake grille

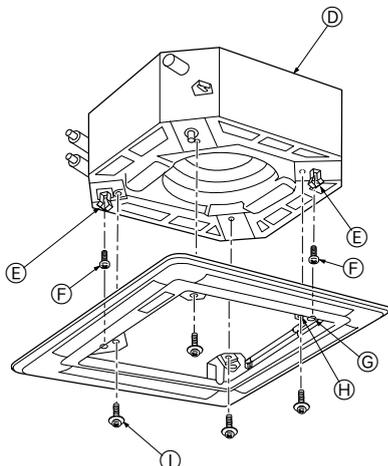
■ PLP-2.5KB

- Point the intake grille at the floor, push the button on the grille, and the intake grille will open slowly. Move the intake grille's shaft, and it will come off.

- Ⓐ Grille
- Ⓑ Shaft
- Ⓒ Button
- Ⓓ Intake grille



1)



11.3. Installing the grille

► This grille can be installed according to the customer's request, for example, facing the grille.

- Ⓐ Refrigerant piping side
- Ⓑ Drainage piping side
- Ⓒ Brand label
- ① Standard
- ② Change 90° angle

1) Tacking

- Please attach the hook ⑥ to the unit in advance using the tapping screw ⑤, as shown.

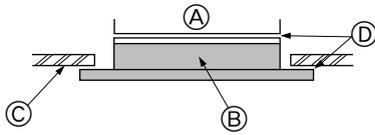
- Adjust the position of the grille and place the grille in the unit. Make sure that the hook will catch the hole on the grille (ø30).

Note:

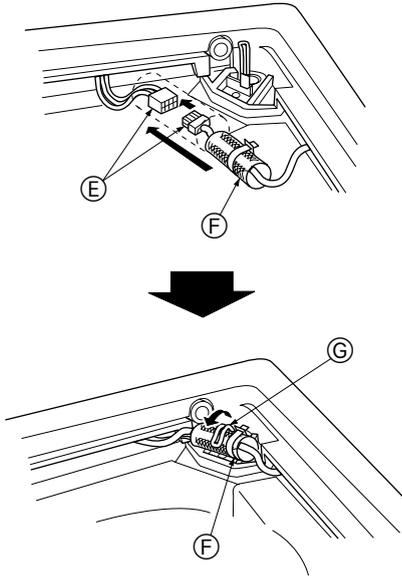
Check that the connector is not caught in between.

- Ⓓ Unit
- Ⓔ Hook ⑥
- Ⓕ Tapping screw ③ 4 × 10
- Ⓖ Hole (ø30)
- Ⓗ Hole (ø14)
- ① Screw with captive washer ② M5 × 0.8 × 25

2)



3)



2) Fixing the grille

- Using 4 screws no. ②, attach the grille to the unit (ø14).
- When installing the grille on the unit, tighten the screw with captive washer securely, allowing no gap between the unit and the grille, or between the grille and the surface of the ceiling.

- Ⓐ Unit
- Ⓑ Grille
- Ⓒ Ceiling
- Ⓓ Allow no gap.

3) Wire connection

- Be sure to connect the unit to the connector (red, 10-pole). After connecting the wire, **slide the white glass tube in the direction of the arrow as far as it will go**. Make sure that the tube is placed over the connector so that the joint cannot be seen. If there is any play in the wire, please clamp it to the panel.

- Ⓔ Connector
- Ⓕ White glass tube
- Ⓖ Clamp

11.4. Check

- Make sure that there is no gap between the unit and the grille, or between the grille and the surface of the ceiling. If there is any gap between the unit and the grille, or between the grille and the surface of the ceiling, it may cause dew to collect.
- Make sure that the wires have been securely connected.

11.5. Installing the intake grille

- Install them by performing in reverse the procedure described in the section on removing the intake grille in "11.2. Preparing to attach the grille".
- When installing the intake grille, be sure to install the grille drop-prevention chain.
- Please check the opening and closing of the intake grille using the stick ④.

After checking, please give the customer the installation manual and the stick ④.

At the same time, please explain to the customer about cleaning the filter and maintenance.

- Ⓐ Unit
- Ⓑ Grille drop-prevention chain
- Ⓒ Intake grille

