**Safety precautions to be observed without fail**

- Carefully read this item before installation.
- Be sure to observe the cautions described in this item as it gives important details concerning safety.

**WARNING**
Incorrect handling can result in death, serious injury, etc.

**CAUTION**
Incorrect handling can result in injury or damage to the building or its contents.

After reading this manual, be sure to keep in a handy place. When the unit is to be moved and re-installed or repaired, give this manual to the service engineers. Also give this manual to any new user.

**WARNING**
Ask your dealer or technical representative to install.
- If incorrect installation is done by a customer, it may cause a malfunction, electric shock, fire, etc.
- Securely install in a place which can withstand the weight of the unit.
- It is not sufficiently strong, the unit may drop and cause an injury.
- Securely connect the wiring using the specified cables and fix them so that stress from the cables is not applied to the terminal connection sections.
- If connection or fixing is not secure, it may cause heat to be generated, a fire, etc.
- Do not remodel or repair by yourself.
- If the unit is remodeled or a repair is not correct, it may cause an electric shock, fire, etc.
- Consult your dealer if repairs are necessary.

**CAUTION**
Do not install the unit in a place where flammable gas could leak.
If gas leaks and collects around the unit, it may cause a fire or explosion.

Do not use this unit in an abnormal environment.
- If the unit is used in a place where there is much oil (including machine oil), steam or sulfur gas, the performance of the unit may deteriorate or parts may be damaged.

When this unit is to be installed in a hospital, communications office, etc., take sufficient measures against noise.
An inverter device, power generation, high frequency medical instruments or wireless communications equipment may interfere with this unit and cause its operation or malfunction. This unit may interfere with medical instruments and communications equipment causing noise in broadcasting, signals, etc.

Perform wiring so tension is not applied.
If tension is applied, it may cause deformation, heat generation or a fire.

Be sure to seal wire inlet using putty.
- If it is not sealed completely, condensation, water, insects, etc. may enter and cause an electric shock or damage to parts.
- Do not wash this unit with water.
- It may cause an electric shock or malfunction.

Do not install this unit in a place where water or steam condenses on the walls.
- It may cause an electric shock or malfunction.

Do not install this unit in a place where steam is generated such as bathroom, kitchen, etc.
Avoid installing where water condenses on the walls.
- It may cause an electric shock or malfunction.

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Do not install this unit in a place where steam condenses on the walls.
- It may cause an electric shock or malfunction.

Use specified wires corresponding to the current capacity for wiring.
- Otherwise it may cause power leakage, heat generation or fire.

Do not touch the PCB with your hand or a tool. Also do not get dirt on the PCB.
- It may cause a fire or malfunction.

**3 Installation method**
- Determine the installation position of the remote sensor (switch box). The following items must be observed.
- Select a place where the remote sensor will detect an average temperature of the room, and where the sensor will not be subject to direct sunlight, heat sources, or the blow-off from the air conditioner, etc.
- Install the controller within the length of the cable provided (10m).
- The cable cannot be extended. If extended, it may cause malfunctioning due to noise.
- The following parts must be provided at the switch box.
- Plastic-molded can, head screw, 10X-M screw, etc.
- Single switch box (SJS 2326)
- Two switch boxes (SJS 2330)
- Mounting nut, bushing (SJS 2330)
- Connect the wires.
- Connect the 2-core cable to the terminal block in the lower case. Reduce the length of the 2-core cable as shown in Fig. 1, and correctly wire it as shown in Fig. 2.

**4 Setting of the indoor unit**
- When the thermal sensor is connected to the indoor unit and room temperature detection position is changed, reset the setting of "Temp. pref. set up" in the heating mode as shown below.
- K control models: DP switch No. 1 - 6 on the control PCB of the indoor unit.
- M/NET control modes: DP switch Nos. 3 - 6 on the control PCB of the indoor unit.

**CAUTION**
- When replacing the indoor unit, be sure to make the air in the space as clean as possible.
- Be sure to check that the unit has been installed correctly.
- Do not turn the air conditioner when it will be left in the space of the unit, as the unit may be damaged.

To remove the case, fit a flat blade wrench to the back of the indoor unit, and remove the screws with the wrench in the direction of the arrow.

**CAUTION**
- Do not turn the air conditioner when it will be left in the space of the unit, as the unit may be damaged.
- Be sure to check that the unit has been installed correctly.
- Do not turn the air conditioner when it will be left in the space of the unit, as the unit may be damaged.

After the installation, be sure to check the wiring and connections. When the system is turned on, check that the unit operates correctly.

**Mitsubishi Electric Corporation**

Air Conditioning Systems Division

Mitsubishi Electric Corporation