Split-type Air-Conditioner
MXZ-3D54VA
MXZ-4D71VA

Installation Manual

- This manual only describes the installation of outdoor unit.
  When installing the indoor unit, refer to the installation manual of indoor unit.
1. BEFORE INSTALLATION

1-1. THE FOLLOWING SHOULD ALWAYS BE OBSERVED FOR SAFETY
- Be sure to read “THE FOLLOWING SHOULD ALWAYS BE OBSERVED FOR SAFETY” before installing the air conditioner.
- Be sure to observe the warnings and cautions specified here as they include important items related to safety.
- After reading this manual, be sure to keep it together with the OPERATING INSTRUCTIONS for future reference.

**WARNING**
(Could lead to death, serious injury, etc.)

1. DO NOT INSTALL THE UNIT BY YOURSELF (user).
2. INCOMPLETE INSTALLATION COULD CAUSE FIRE OR ELECTRIC SHOCK. INCOMPLETE INSTALLATION COULD CAUSE FIRE OR ELECTRIC SHOCK. INCOMPLETE INSTALLATION COULD CAUSE FIRE OR ELECTRIC SHOCK.
3. INSTALL THE UNIT SECURELY IN A PLACE WHICH CAN BE WITH THE WEIGHT OF THE UNIT.
   - If the installation location cannot bear the weight of the unit, the unit may fall causing injury.
   - Install the unit correctly.
4. ELECTRICAL WORK SHOULD BE PERFORMED BY A QUALIFIED, EXPERIENCED ELECTRICIAN.
   - Failure to do so could cause injury.
   - DO NOT USE IN A WET LOCATION.
5. INSTALL THE UNIT SECURELY IN A PLACE WHICH CAN BE WITH THE WEIGHT OF THE UNIT.
   - If the installation location cannot bear the weight of the unit, the unit may fall causing injury.
6. ELECTRICAL WORK SHOULD BE PERFORMED BY A QUALIFIED, EXPERIENCED ELECTRICIAN.
   - Failure to do so could cause injury.
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7. INSTALL THE UNIT SECURELY IN A PLACE WHICH CAN BE WITH THE WEIGHT OF THE UNIT.
   - If the installation location cannot bear the weight of the unit, the unit may fall causing injury.
8. ELECTRICAL WORK SHOULD BE PERFORMED BY A QUALIFIED, EXPERIENCED ELECTRICIAN.
   - Failure to do so could cause injury.

**CAUTION**
(Could lead to serious injury in particular environments when operated incorrectly.)

1. PERFORM THE DRAINAGE/PIPEWORK WORK SECURELY ACCORDING TO THE INSTALLATION MANUAL.
   - If there is a defect in the drainage/pipe work, water could drop from the unit, soaking and damaging household goods.
2. DO NOT TOUCH THE AIR INLET OR THE ALUMINUM FINNS OF THE OUTDOOR UNIT.
   - This could cause injury.
3. ATTACH THE ELECTRICAL COVER TO THE INDOOR UNIT AND THE SERVICE PANEL TO THE OUTDOOR UNIT SECURELY.
   - If the electrical cover of the outdoor unit and/or the service panel of the outdoor unit are not attached securely, it could result in a fire or an electric shock due to dust, water, etc.
4. WHEN INSTALLING, RELOCATING, OR SERVICING THE UNIT, MAKE SURE THAT NO SUBSTANCE OTHER THAN THE SPECIFIED REFRIGERANT (R410A) ENTERS THE REFRIGERANT CIRCUIT.
   - Any presence of foreign substance such as air can cause abnormal pressure rise and may result in explosion or injury. The use of any refrigerant other than that specified for the system will cause mechanical failure, system malfunction, or unit breakdown. In the worst case, this could lead to a serious impedance to securing product safety.
5. DO NOT DISCHARGE THE REFRIGERANT INTO THE ATMOSPHERE.
   - If refrigerant leaks during installation, ventilate the room.
   - Refrigerant comes in contact with a fire, harmful gas could be generated.
6. CHECK THAT THE REFRIGERANT GAS DOES NOT LEAK AFTER INSTALLATION HAS BEEN COMPLETED.
   - If refrigerant leaks indoors, and comes into contact with the flame of a fan heater, space heater, stove, etc., harmful substances will be generated.
7. USE APPROPRIATE TOOLS AND PIPING MATERIALS FOR INSTALLATION.
   - The pressure of R410A is 1.6 times more than R22. Not using appropriate tools or materials and incomplete installation could cause the pipes to burst or injury.
8. WHEN PUMPING DOWN THE REFRIGERANT, STOP THE COMPRESSOR BEFORE DISCONNECTING THE REFRIGERANT PIPES.
   - If the refrigerant pipes are disconnected while the compressor is running and the stop valve is open, air could be drawn in and the pressure in the refrigeration cycle could become abnormally high. This could cause the pipes to burst or injury.
9. WHEN INSTALLING THE UNIT, SECURELY CONNECT THE REFRIGERANT PIPES BEFORE STARTING THE COMPRESSOR.
   - If the compressor is started before the refrigerant pipes are connected and when the stop valve is open, air could be drawn in and the pressure in the refrigeration cycle could become abnormally high. This could cause the pipes to burst or injury.
10. FASTEN A FLARE NUT WITH A TORQUE WRENCH AS SPECIFIED IN THIS MANUAL.
    - If fastened too tight, a flare nut may break after a long period and cause refrigerant leakage.
11. THE UNIT SHALL BE INSTALLED IN ACCORDANCE WITH NATIONAL WIRING REGULATIONS.
12. EARTH THE UNIT CORRECTLY.
    - Defective earthing could cause electric shock.
13. BE SURE TO INSTALL AN EARTH LEAKAGE BREAKER.
    - Failure to install an earth leakage breaker may result in electric shock or fire.

1-2. SPECIFICATIONS

<table>
<thead>
<tr>
<th>Model</th>
<th>Rated Voltage</th>
<th>Frequency</th>
<th>Breaker capacity</th>
<th>Power supply</th>
<th>Indoor/outdoor connecting wire</th>
<th>Max. pipe length per indoor unit / for multi-system</th>
<th>Max. height difference *3</th>
<th>Max. no. of bends per indoor unit / for multi-system</th>
<th>Refrigerant adjustment *10</th>
</tr>
</thead>
<tbody>
<tr>
<td>MXZ-3D54VA</td>
<td>230V / 50Hz</td>
<td>25A</td>
<td>3-core 2.5 mm²</td>
<td>4-core 1.0/1.5 mm²</td>
<td>25 m / 50 m</td>
<td>15 m</td>
<td>25 / 50</td>
<td>20 g/m</td>
<td></td>
</tr>
<tr>
<td>MXZ-4D71VA</td>
<td>260V / 60Hz</td>
<td>25A</td>
<td>4-core 2.5 mm²</td>
<td>4-core 1.0/1.5 mm²</td>
<td>25 m / 60 m</td>
<td>15 m</td>
<td>25 / 60</td>
<td>20 g/m</td>
<td>20 g/m</td>
</tr>
</tbody>
</table>

*1 Connect to the power switch which has a gap of 3 mm or more when open to interrupt the source power phase. (When the power switch is shut off, it must interrupt all phases.)
*2 Use wires in conformity with Design 60245 IEC 57. Use the indoor/outdoor connecting wire in conformity with the wire specifications specified in the installation manual of the indoor unit.
*3 Never use pipes with thickness less than specified. The pressure resistance will be insufficient.
*4 Use a copper pipe or a copper-alloy seamless pipe.
*5 Be careful not to crush or bend the pipe during pipe bending.
*6 Refrigerant pipe bending radius must be 100 mm or more.
*7 Insulation material: Heat resisting foam plastic 0.045 specific gravity
*8 Be sure to use the insulation of specified thickness. Excessive thickness may cause incorrect installation of the indoor unit and insufficient thickness may cause dew dripping.
*9 If the indoor unit is installed higher than the indoor unit, max. height difference is reduced to 10 m.
*10 If pipe length exceeds 40 m, additional refrigerant (R410A) charge is required. (No additional charge is required for pipe length less than 40 m.) Additional refrigerant = A × (pipe length m - 40)
### 1-3. SELECTING OPTIONAL DIFFERENT-DIAMETER JOINTS

If the diameter of connection pipe does not match the port size of outdoor unit, use optional different-diameter joints according to the following table.

<table>
<thead>
<tr>
<th>Port size of outdoor unit</th>
<th>Optional different-diameter joints (port size of outdoor unit → diameter of connection pipe)</th>
</tr>
</thead>
<tbody>
<tr>
<td>MXZ-3D54VA</td>
<td>6.35 (1/4) → 9.52 (3/8) : PAC-4939R</td>
</tr>
<tr>
<td>-</td>
<td>9.52 (3/8) → 12.7 (1/2) : MAC-A454JP</td>
</tr>
<tr>
<td>-</td>
<td>12.7 (1/2) → 15.88 (5/8) : MAC-A456JP</td>
</tr>
<tr>
<td>A - C UNIT</td>
<td>6.35 (1/4) / 9.52 (3/8) Refer to the installation manual of indoor unit for the diameter of connection pipe of indoor unit.</td>
</tr>
</tbody>
</table>

### 1-4. SELECTING THE INSTALLATION LOCATION

- Where it is not exposed to strong wind.
- Where airflow is good and dustless.
- Where rain or direct sunshine can be avoided as much as possible.
- Where neighbours are not annoyed by operation sound or hot air.
- Where rigid wall or support is available to prevent the increase of operation sound or vibration.
- Where there is no risk of combustible gas leakage.
- When installing the unit, be sure to secure the unit legs.
- Where it is at least 3 m away from the antenna of TV set or radio. Operation of the air conditioner may interfere with radio or TV reception in areas where reception is weak. An amplifier may be required for the affected device.
- Install the unit horizontally.
- Please install it in an area not affected by snowfall or blowing snow. In areas with heavy snow, please install a canopy, a pedestal and/or some baffle boards.

Note: It is advisable to make a piping loop near outdoor unit so as to reduce vibration transmitted from there.

### FREE SPACE REQUIRED AROUND OUTDOOR UNIT

#### 1. Obstacles above

When there is no obstacle in front and on the sides of the unit, it is allowed to install the unit where an obstacle is above the unit only if the space shown in the figure is provided.

- Height of the obstacle is 1200 or less
- (Unit: mm) Height of the obstacle is 200 or less
- 100 or more
- 500 or more
- 200 or more
- 350 or more
- 350 or more
- 500 or more
- 500 or more

#### 2. Front (blowing) side open

As long as space indicated in the figure is provided, it is allowed to install the unit where obstacles are behind and on the sides of the unit. (No obstacle above the unit)

- 100 or more
- 200 or more
- 350 or more
- 500 or more

#### 3. Obstacles in front (blowing) only

When there is an obstacle in front of the unit as shown in the figure, open space above, behind, and on the sides of the unit is required.

- 100 or more
- 200 or more
- 350 or more
- 500 or more

#### 4. Obstacles in front and behind

The unit can be used by attaching an optional outdoor blowing guide (MAC-856SG) (but both sides and top are open).

- Blowing guide (MAC-856SG)
- 100 or more
- 200 or more
- 350 or more

#### 5. Obstacles in front, behind and on side(s)

- When installing the unit in an area that is enclosed with walls such as a verandah, be sure to have enough space as shown below.

  - In this case, the air conditioning capacity and power consumption might deteriorate.
  - When there is a lack of airflow or there is a possibility of becoming short cycle, install an outlet guide and make sure there is enough space behind of the unit.
  - When installing two or more units, do not install the units in front or behind each other.

- 100 or more
- 200 or more
- 350 or more
- 500 or more

#### 6. Service space

Provide space for service and maintenance as shown in the figure.

- Service space
- 100 or more
- 100 or more
- 500 or more
- 500 or more

(Unit: mm)
After the leak test, apply insulating material tightly so that there is no gap.

When the piping is to be attached to a wall containing metals (tin plated) or metal netting, use a chemically treated wooden piece 20 mm or thicker between the wall and the piping or wrap 7 to 8 turns of insulation vinyl tape around the piping. To use existing piping, perform COOL operation for 30 minutes and pump down before removing the old air conditioner. Remake flare according to the dimension for new refrigerant.

More than 100 mm
More than 200 mm if there are obstacles to both sides

Open as a rule
More than 500 mm if the front and both sides are open

More than 100 mm

Open as a rule
More than 500 mm if the back, both sides and top are open

More than 350 mm

IMPORTANT NOTES
To comply with the requirements of Australian standard AS/NZS 3000 electrical installations (wiring rules), the electrical wiring required between the indoor and outdoor units must be installed by a licensed electrical contractor.

1-5. INSTALLATION DIAGRAM

1-6. DRAIN PIPING FOR OUTDOOR UNIT

Please perform the drain piping work only when draining from one place.
1) Choose one hole to discharge drain and install the drain socket (1) to the hole.
2) Close the rest of the holes with the drain caps (2).
3) Connect the soft PVC hose (L) of 15 mm in the inside diameter on the market with the drain socket (1) and lead drain.

Units should be installed by licensed contractor according to local code requirements.

Note:
Install the unit horizontally.
Do not use the drain socket (1) and the drain caps (2) in the cold regions. Drain may freeze and it makes the fan stop.
The outdoor unit produces condensate during the heating operation. Select the installation place to ensure to prevent the outdoor unit and/or the grounds from being wet by drain water or damaged by frozen drain water.
2. OUTDOOR UNIT INSTALLATION

2-1. CONNECTING WIRES FOR OUTDOOR UNIT
1) Remove the service panel.
2) Loosen terminal screw, and connect indoor/outdoor unit connecting wire (B) from the indoor unit correctly on the terminal block. Be careful not to make mis-wiring. Fix the wire to the terminal block securely so that no part of its core is appeared, and no external force is conveyed to the connecting section of the terminal block.
3) Firmly tighten the terminal screws to prevent them from loosening. After tightening, pull the wires lightly to confirm that they do not move.
4) Perform 2) and 3) for each indoor unit.
5) Connect power supply cord (A).
6) Fix indoor/outdoor unit connecting wire (B) and power supply cord (A) with the cable clamps.
7) Close the service panel securely. Make sure that 3-2. PIPE CONNECTION is completed.
   • After making connections between both power supply cord (A) and indoor/outdoor unit connecting wire (B), be sure to fix both cable and wire with cable clamps.

3. FLARING WORK AND PIPE CONNECTION

3-1. FLARING WORK
1) Cut the copper pipe correctly with pipe cutter. (Fig. 1, 2)
   • Aim the copper pipe downward while removing burrs to prevent burrs from dropping in the pipe.
2) Completely remove all burrs from the cut cross section of pipe. (Fig. 3)
   • Align the center of the pipe with that of the pipe connections of the outdoor unit, then hand tighten the flare nut 3 to 4 turns.
3) Remove flare nuts attached to indoor and outdoor units, then put them on pipe having completed burr removal. (Not possible to put them on after flaring work.)
4) Flaring work (Fig. 4, 5). Firmly hold copper pipe in the dimension shown in the table. Select A mm from the table according to the tool selected.
5) Check
   • Compare the flared work with Fig. 6.
   • If flare is noted to be defective, cut off the flared section and do flaring work again.

3-2. PIPE CONNECTION
1) Apply a thin coat of refrigeration oil (G) to the flared ends of the pipes and the pipe connections of the outdoor unit. Do not apply refrigeration oil on screw threads. Excessive tightening torque will result in damage on the screw.
2) Align the center of the pipe with that of the pipe connections of the outdoor unit, then hand tighten the flare nut 3 to 4 turns.
3) Tighten the flare nut with a torque wrench as specified in the table.
   • Over-tightening may cause damage to the flare nut, resulting in refrigerant leakage.
   • Be sure to wrap insulation around the piping. Direct contact with the bare piping may result in burns or frostbite.

3-3. INSULATION AND TAPING
1) Cover piping joints with pipe cover.
2) For outdoor unit side, surely insulate every piping including valves.
3) Using piping tape (E), apply taping starting from the entry of outdoor unit.
   • Stop the end of piping tape (E) with tape (with adhesive agent attached).
   • When piping have to be arranged through above ceiling, closet or where the temperature and humidity are high, wind additional commercially sold insulation to prevent condensation.

### Table: Flaring Work and Pipe Connection

<table>
<thead>
<tr>
<th>Pipe diameter (mm)</th>
<th>Nut (mm)</th>
<th>Clutch type tool for R410A</th>
<th>Clutch type tool for R22</th>
<th>Wing nut type tool for R22</th>
<th>Tightening torque N•m</th>
<th>kg•cm</th>
</tr>
</thead>
<tbody>
<tr>
<td>ø8.55 (5/8&quot;)</td>
<td>17</td>
<td>0 to 0.5</td>
<td>1.0 to 1.5</td>
<td>1.5 to 2.0</td>
<td>13.7 to 17.7</td>
<td>140 to 180</td>
</tr>
<tr>
<td>ø12.7 (1/2&quot;)</td>
<td>22</td>
<td>0 to 0.5</td>
<td>1.0 to 1.5</td>
<td>1.5 to 2.0</td>
<td>17.3 to 20.6</td>
<td>180 to 240</td>
</tr>
<tr>
<td>ø15.85 (5/8&quot;)</td>
<td>26</td>
<td>0 to 0.5</td>
<td>1.0 to 1.5</td>
<td>1.5 to 2.0</td>
<td>20.7 to 25.5</td>
<td>200 to 270</td>
</tr>
<tr>
<td>ø19.05 (3/4&quot;)</td>
<td>29</td>
<td>0 to 0.5</td>
<td>1.0 to 1.5</td>
<td>1.5 to 2.0</td>
<td>24.1 to 30.0</td>
<td>300 to 375</td>
</tr>
</tbody>
</table>

### Diagrams
- **Fig. 1**: Flaring tool
- **Fig. 2**: Clutch type tool
- **Fig. 3**: Wing nut type tool
- **Fig. 4**: Copper pipe
- **Fig. 5**: Flaring nut
- **Fig. 6**: Copper pipe
4. PURGING PROCEDURES, LEAK TEST, AND TEST RUN

4-1. PURGING PROCEDURES AND LEAK TEST
1) Remove service port cap of stop valve on the side of the outdoor unit gas pipe. (The stop valves are fully closed and covered in caps in their initial state.)
2) Connect gauge manifold valve and vacuum pump to service port of stop valve on the gas pipe side of the outdoor unit.
3) Run the vacuum pump. (Vacuumize for more than 15 minutes.)
4) Check the vacuum with gauge manifold valve, then close gauge manifold valve, and stop the vacuum pump.
5) Leave as it is for one or two minutes. Make sure the pointer of gauge manifold valve remains in the same position. Confirm that pressure gauge shows -0.101 MPa (Gauge) (-760 mmHg).
6) Remove gauge manifold valve quickly from service port of stop valve.
7) Fully open all stop valves on the gas pipe and the liquid pipe. Operating without fully opening lowers the performance and this causes trouble.
8) Refer to 1-2., and charge the prescribed amount of refrigerant if needed. Be sure to charge slowly with liquid refrigerant. Otherwise, composition of the refrigerant in the system may be changed and affect performance of the air conditioner.
9) Tighten cap of service port to obtain the initial status.
10) Leak test

4-2. GAS CHARGE
Perform gas charge to unit.
1) Connect gas cylinder to the service port of stop valve.
2) Perform air purge of the pipe (or hose) coming from refrigerant gas cylinder.
3) Replenish specified amount of the refrigerant, while operating the air conditioner for cooling.

Note: In case of adding refrigerant, comply with the quantity specified for the refrigerating cycle.

CAUTION: When charging the refrigerant system with additional refrigerant, be sure to use liquid refrigerant. Adding gas refrigerant may change the composition of the refrigerant in the system and affect normal operation of the air conditioner. Also, charge the liquid refrigerant slowly, otherwise the compressor will be locked. To maintain the high pressure of the gas cylinder, warm the gas cylinder with warm water (under 40°C) during cold season. But never use naked fire or steam.

4-3. REMOVING THE MAINTENANCE PANEL
The setting of Dip Switch on the outdoor control P.C. board can be changed without removing the front panel. Follow the procedures below to remove the maintenance panel and set the Dip Switch.
1) Remove screw(s) which fix the maintenance panel.
2) Remove the maintenance panel, and perform necessary settings.
3) Install the maintenance panel.

Note: Make sure to fix the maintenance panel securely. Incomplete installation could cause malfunction.
4-4. LOCKING THE OPERATION MODE OF THE AIR CONDITIONER (COOL, DRY, HEAT)

- **Description of the function:**
  With this function, once the operation mode is locked to either COOL/DRY mode or HEAT mode, the air conditioner operates in that mode only.
- **Changing the setting is required to activate this function.** Please explain about this function to your customers and ask them whether they want to use it.

**[How to lock the operation mode]**
1) Be sure to turn off the main power for the air conditioner before making the setting.
2) Set the “1” of SW2 on the outdoor control P.C. board to ON to enable this function.
3) To lock the operation mode in COOL/DRY mode, set the “2” of SW2 on the outdoor control P.C. board to OFF. To lock the operation in HEAT mode, set the same switch to ON.
4) Turn on the main power for the air conditioner.

4-5. LOWERING THE OPERATION NOISE OF THE OUTDOOR UNIT

- **Description of the function:**
  With this function, the operating noise of the outdoor unit can be lowered by reducing the operation load, for example, during nighttime in COOL mode.
- **Changing the setting is required to activate this function.** Please explain about this function to your customers and ask them whether they want to use it.

**[How to lower the operating noise]**
1) Be sure to turn off the main power for the air conditioner before making the setting.
2) Set the “3” of SW2 on the outdoor control P.C. board to ON to enable this function.
3) Turn on the main power for the air conditioner.

4-6. TEST RUN

- **Test runs of the indoor units should be performed individually.** See the installation manual coming with the indoor unit, and make sure all the units operate properly.
- **If the test run with all the units is performed, see if there are possible erroneous connections of the refrigerant pipes and the indoor/outdoor unit connecting wires cannot be detected.** Thus, be sure to perform the test run one by one.

**About the restart protective mechanism**

Once the compressor stops, the restart protective device operates so the compressor will not operate for 3 minutes to protect the air conditioner.

**Wiring/piping correction function**

This unit has a wiring/piping correction function which corrects wiring and piping combination when there is possibility of incorrect wiring and piping combination, and confirming the combination is difficult, use this function to detect and correct the combination by following the procedures below.

**Make sure that the following is done.**
- Power is supplied to the unit.
- Stop valves are open.

**Note:**

During detection, the operation of the indoor unit is controlled by the outdoor unit. During detection, the indoor unit automatically stops operation. This is not a malfunction.

**Procedure**

Press the piping/wiring correction switch (SW87) 1 minute or more after turning on the power supply.

- **Correction completes in 10 to 15 minutes.** When the correction is completed, its result is shown by LED indication. Details are described in the following table.
- **To cancel this function during its operation, press the piping/wiring correction switch (SW87) again.**
- **When the correction completed without error, do not press the piping/wiring correction switch (SW87) again.**

When the result was “cannot be corrected”, press the piping/wiring correction switch (SW87) again to cancel this function. Then, cancel the wiring and piping combination in a conventional manner by operating the indoor units one by one.

- **The operation is done while the power is supplied.** Make sure not to contact parts other than the switch, including outdoor control P.C. board. This may cause electric shock or burn by hot parts and live parts around the switch. Contacting the live parts may cause outdoor control P.C. board damage.
- **To prevent outdoor control P.C. board damage, make sure to perform static elimination before operating this function.**

- **This function does not operate when the outside temperature is 0°C or below.**

4-7. EXPLANATION TO THE USER

- Using the OPERATING INSTRUCTIONS, explain to the user how to use the air conditioner (how to use the remote controller, how to remove the air filters, how to replace or put the remote controller in the remote controller holder, how to clean, precautions for operation, etc.).
- Recommend the user to read the OPERATING INSTRUCTIONS carefully.

5. PUMPING DOWN

When relocating or disposing of the air conditioner, pump down the system following the procedure below so that no refrigerant is released into the atmosphere.

1) Turn off the breaker.
2) Connect the gauge manifold valve to the service port of the stop valve on the gas pipe side of the outdoor unit.
3) Fully close the stop valve on the liquid pipe side of the outdoor unit.
4) Turn on the breaker.
5) Start the emergency COOL operation on all the indoor units.
6) When the pressure gauge shows 0.05 to 0.01 MPa [Gauge] (approx. 0.5 to 0.05 kgf/cm²), fully close the stop valve on the gas pipe side of the outdoor unit and stop the operation. (Refer to the indoor unit installation manual about the method for stopping the operation.)
7) If too much refrigerant has been added to the air conditioner system, the pressure may not drop to 0.05 MPa [Gauge] (approx. 0.5 kgf/cm²), or the protection function may operate due to the pressure increase in the high-pressure refrigerant circuit. If this occurs, use a refrigerant collecting device to collect all of the refrigerant in the system, and then recharge the system with the correct amount of refrigerant after the indoor and outdoor units have been relocated.
8) Turn off the breaker. Remove the pressure gauge and the refrigerant piping.

**WARNING**

When pumping down the refrigerant, stop the compressor before disconnecting the refrigerant pipes. The compressor may burst and cause injury if any foreign substance, such as air, enters the pipes.